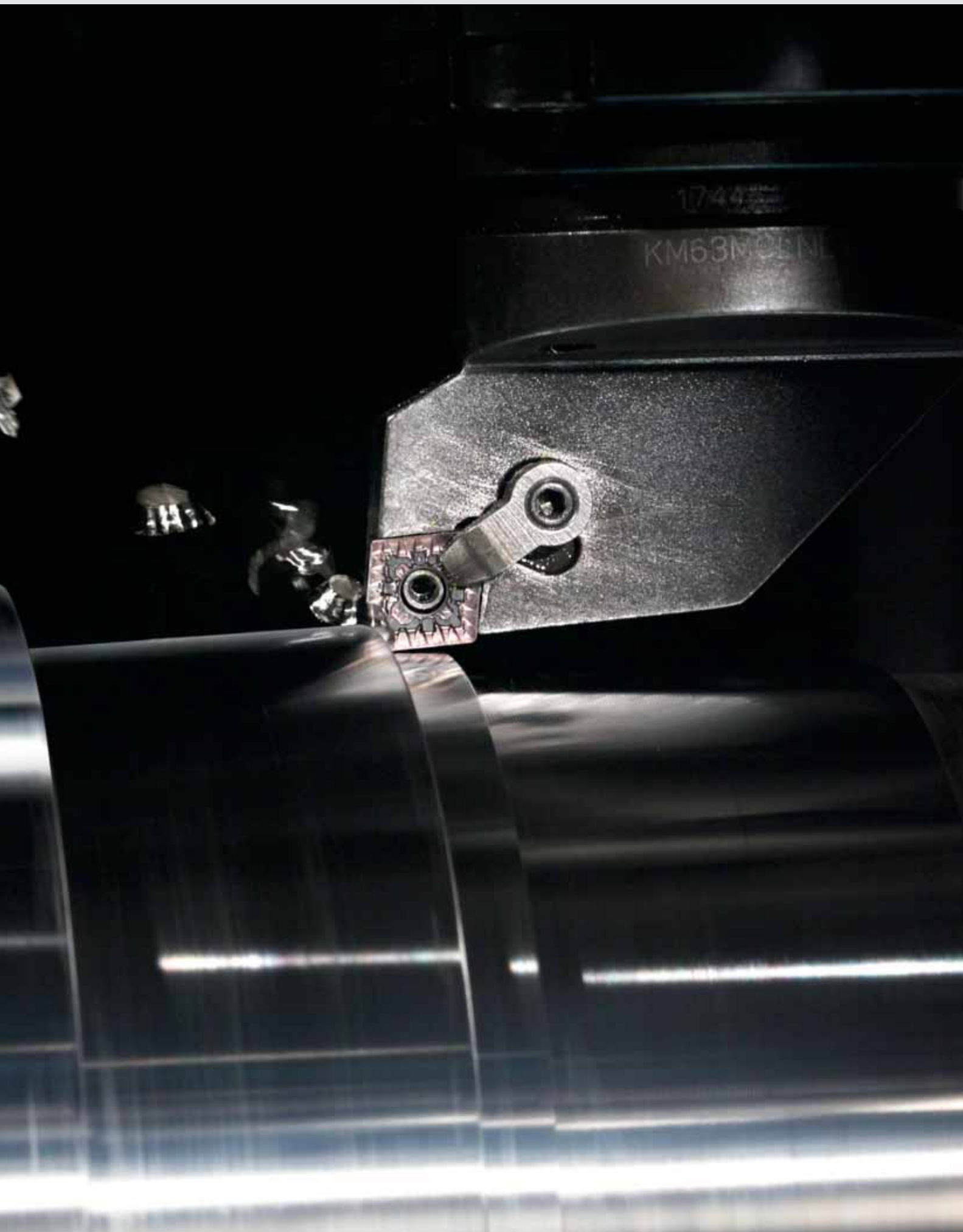


WIDIA™ Victory™ Carbide Inserts
ADVANCES 2015





ISO/ANSI Inserts

WIDIA Victory • High-Performance Inserts2-75

WIDIA™ Victory™ — A Complete High-Performance Turning Portfolio

Specifically engineered multilayer coating provides high-speed capability for finishing to roughing operations. New geometries enhance chip control for better tool life and superior surface finishes.

- Market-leading technology.
- Up to 30% longer tool life.
- Higher productivity through increased speed capability.

Victory™

Steel and Stainless Steel Grades

- Reduce cycle times — high speed and feed capability.
- Long tool life — new multilayer coating provides better wear resistance.
- Proven seating — smooth and secure seating surface.
- Outer layer is bronze-colored for easier wear detection.

Post-coat treatment

- Improves edge toughness.
- Long, predictable tool life.
- Reduces depth-of-cut notching.
- Wide range of applications.

Improved edge toughness

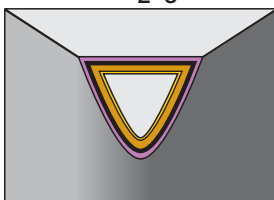
- Provides smooth outer surface to reduce forces, friction, and workpiece sticking.

Post-coat grinding

- Provides secure seating surface.

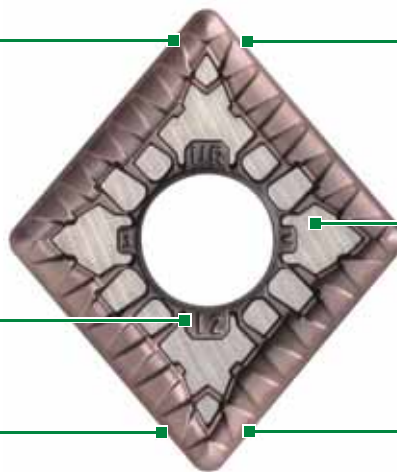
New geometry identification system

MT-CVD/CVD—
TiN-TiCN-Al₂O₃-ZrCN



Alpha alumina layer

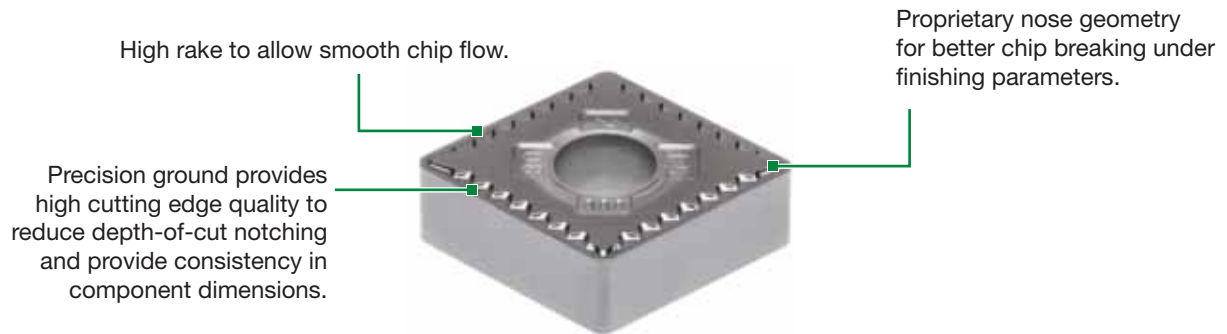
- Provides coating integrity at elevated speeds.
- Higher productivity and dependability at high cutting temperatures.



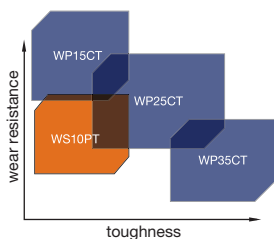
New -FS Geometry

The -FS geometry is designed to offer better tool life and superior surface finishes.

- All inserts are G tolerance inserts. This is a critical feature in some applications, especially the aerospace industry.
- Reduced cycle times — high speed and feed capability.
- Reduced cutting forces — improved dimensional control and reduced deflections.
- New chip forming elements — better chip control.
- Long tool life — new multilayer coating provides better wear resistance.
- Proven seating — smooth and secure seating surface.

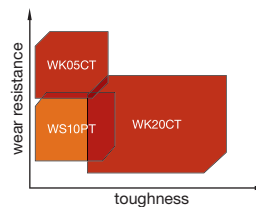


Victory Toughness/Wear Resistance



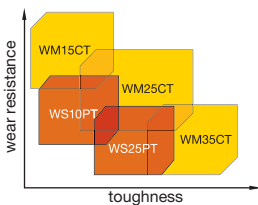
WP Grades for Steel

- Three grades and seven primary geometries for use in roughing to finishing operations.
- Increase cutting speed and/or feed rate to gain productivity.



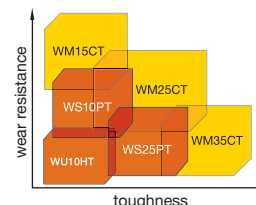
WK Grades for Cast Iron

- Two grades to cover all of your cast iron turning operations.
- Increase cutting speed and/or feed rate by up to 30% over similar competitive grades.



WM Grades for Stainless Steel

- Three grades across 12 geometries for use in roughing to finishing operations.
- Very good balance of wear resistance and toughness for long predictable tool life. Flat top geometry for machining cast iron. For finishing to roughing applications.

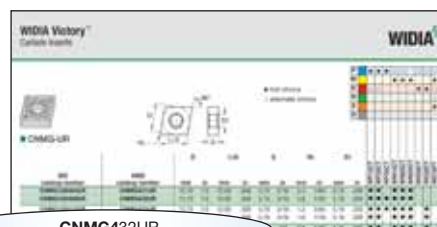


WS Grades for High-Temp Alloys

- Two grades for use in roughing to finishing operations.
- Very good wear resistance for longer tool life.

How Do Catalog Numbers Work?

Each character in our catalog number signifies a specific trait of that product. Use the following key columns and corresponding images to easily identify which attributes apply.

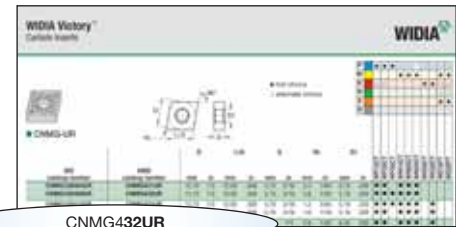


CNMG432UR

C	N	M	G	4																																																																																																																																																																																																																																																										
Insert Shape	Insert Clearance Angle	Tolerance Class	Insert Features	Size																																																																																																																																																																																																																																																										
H Hexagon 120°	A 3°	Tolerances apply prior to edge prep and coating	N	Code for inch cutting edge length "L10" <table><thead><tr><th></th><th>"D"</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th></tr><tr><th>inch</th><th>inch</th><th>C</th><th>D</th><th>R</th><th>S</th><th>T</th><th>V</th><th>W</th><th></th></tr></thead><tbody><tr><td>1.2 (5)</td><td>5/32</td><td>S4</td><td>04</td><td>03</td><td>03</td><td>06</td><td>—</td><td>—</td><td></td></tr><tr><td>1.5 (6)</td><td>3/16</td><td>04</td><td>05</td><td>04</td><td>04</td><td>08</td><td>08</td><td>S3</td><td></td></tr><tr><td>1.8 (7)</td><td>7/32</td><td>05</td><td>06</td><td>05</td><td>05</td><td>09</td><td>09</td><td>03</td><td></td></tr><tr><td>—</td><td>.236</td><td>—</td><td>—</td><td>06</td><td>—</td><td>—</td><td>—</td><td>—</td><td></td></tr><tr><td>2</td><td>1/4</td><td>06</td><td>07</td><td>06</td><td>06</td><td>11</td><td>11</td><td>04</td><td></td></tr><tr><td>2.5</td><td>5/16</td><td>08</td><td>09</td><td>07</td><td>07</td><td>13</td><td>13</td><td>05</td><td></td></tr><tr><td>—</td><td>.315</td><td>—</td><td>—</td><td>08</td><td>—</td><td>—</td><td>—</td><td>—</td><td></td></tr><tr><td>3</td><td>3/8</td><td>09</td><td>11</td><td>09</td><td>09</td><td>16</td><td>16</td><td>06</td><td></td></tr><tr><td>—</td><td>.394</td><td>—</td><td>—</td><td>10</td><td>—</td><td>—</td><td>—</td><td>—</td><td></td></tr><tr><td>3.5</td><td>7/16</td><td>11</td><td>13</td><td>11</td><td>11</td><td>19</td><td>19</td><td>07</td><td></td></tr><tr><td>—</td><td>.472</td><td>—</td><td>—</td><td>12</td><td>—</td><td>—</td><td>—</td><td>—</td><td></td></tr><tr><td>4</td><td>1/2</td><td>12</td><td>15</td><td>12</td><td>12</td><td>22</td><td>22</td><td>08</td><td></td></tr><tr><td>4.5</td><td>9/16</td><td>14</td><td>17</td><td>14</td><td>14</td><td>24</td><td>24</td><td>09</td><td></td></tr><tr><td>5</td><td>5/8</td><td>16</td><td>19</td><td>15</td><td>15</td><td>27</td><td>27</td><td>10</td><td></td></tr><tr><td>—</td><td>.630</td><td>—</td><td>—</td><td>16</td><td>—</td><td>—</td><td>—</td><td>—</td><td></td></tr><tr><td>5.5</td><td>11/16</td><td>17</td><td>21</td><td>17</td><td>17</td><td>30</td><td>30</td><td>11</td><td></td></tr><tr><td>6</td><td>3/4</td><td>19</td><td>23</td><td>19</td><td>19</td><td>33</td><td>33</td><td>13</td><td></td></tr><tr><td>—</td><td>.787</td><td>—</td><td>—</td><td>20</td><td>—</td><td>—</td><td>—</td><td>—</td><td></td></tr><tr><td>7</td><td>7/8</td><td>22</td><td>27</td><td>22</td><td>22</td><td>38</td><td>38</td><td>15</td><td></td></tr><tr><td>—</td><td>.984</td><td>—</td><td>—</td><td>25</td><td>—</td><td>—</td><td>—</td><td>—</td><td></td></tr><tr><td>8</td><td>1</td><td>25</td><td>31</td><td>25</td><td>25</td><td>44</td><td>44</td><td>17</td><td></td></tr><tr><td>10</td><td>1-1/4</td><td>32</td><td>38</td><td>31</td><td>31</td><td>54</td><td>54</td><td>21</td><td></td></tr><tr><td>—</td><td>1.260</td><td>—</td><td>—</td><td>32</td><td>—</td><td>—</td><td>—</td><td>—</td><td></td></tr></tbody></table>		"D"									inch	inch	C	D	R	S	T	V	W		1.2 (5)	5/32	S4	04	03	03	06	—	—		1.5 (6)	3/16	04	05	04	04	08	08	S3		1.8 (7)	7/32	05	06	05	05	09	09	03		—	.236	—	—	06	—	—	—	—		2	1/4	06	07	06	06	11	11	04		2.5	5/16	08	09	07	07	13	13	05		—	.315	—	—	08	—	—	—	—		3	3/8	09	11	09	09	16	16	06		—	.394	—	—	10	—	—	—	—		3.5	7/16	11	13	11	11	19	19	07		—	.472	—	—	12	—	—	—	—		4	1/2	12	15	12	12	22	22	08		4.5	9/16	14	17	14	14	24	24	09		5	5/8	16	19	15	15	27	27	10		—	.630	—	—	16	—	—	—	—		5.5	11/16	17	21	17	17	30	30	11		6	3/4	19	23	19	19	33	33	13		—	.787	—	—	20	—	—	—	—		7	7/8	22	27	22	22	38	38	15		—	.984	—	—	25	—	—	—	—		8	1	25	31	25	25	44	44	17		10	1-1/4	32	38	31	31	54	54	21		—	1.260	—	—	32	—	—	—	—	
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P Pentagon 108°	C 7°		A																																																																																																																																																																																																																																																											
R Round —	D 15°		M																																																																																																																																																																																																																																																											
S Square 90°	E 20°		G																																																																																																																																																																																																																																																											
T Triangular 60°	F 25°		W																																																																																																																																																																																																																																																											
C D E M V Rhomboid 80° 55° 75° 86° 35°	G 30°	D = Theoretical diameter of the insert inscribed circle S = Thickness B = See figures below	U																																																																																																																																																																																																																																																											
W Trigon 80° with enlarged corner angles	N 0°		B																																																																																																																																																																																																																																																											
L Rectangular 90°	P 11°		H																																																																																																																																																																																																																																																											
A B N/K Parallelogram 85° 82° 55°	O Indicated for other clearance angles requiring descriptions.		C																																																																																																																																																																																																																																																											
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tolerance class	tolerance on "D"	tolerance on "B"	tolerance on "S"
C	±.0010"	±.0005"	±.001"
H	±.0005"	±.0005"	±.001"
E	±.0010"	±.0010"	±.001"
G	±.0010"	±.0010"	±.005"
M	See tables on next page		±.005"
U	See tables on next page		±.005"

By referencing this easy-to-use guide, you can identify the correct product to meet your needs.



CNMG432UR

3

 Thickness
S

symbol	thickness
inch	inch
.5 (1)	1/32
.6	.040
1 (2)	1/16
1.2	5.64
1.5	3/32
2	1/8
2.5	5/32
3	3/16
3.5	7/32
4	1/4
5	5/16
6	3/8
7	7/16
18	1/2

2

 Corner
Radius "Rε"

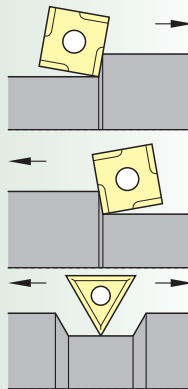
symbol	corner radius
inch	inch
X0	.0015
0	.004
.5	.008
1	1/64
2	1/32
3	3/64
4	1/16
5	5/64
6	3/32
7	7/64
8	1/8
—	round insert

 Hand of Insert
(optional)

R = Right hand

L = Left hand

N = Neutral


 Cutting Edge
(optional)

F	Sharp
E	Rounded
T	Chamfered
S	Chamfered and Rounded
K	Double-Chamfered
P	Double-Chamfered and Rounded

UR

 Chipbreaker
(optional)

13	= Railroad Light
CT	= Copy Turning
FF	= Fine Finishing
FP	= Finish Positive
FW	= Finish Wiper
ML	= Medium Light
MR	= Medium Roughing
MW	= Medium Wiper
RH	= Roughing Heavy
T	= Negative Land
UF	= Universal Finishing
UM	= Universal Medium
UR	= Universal Roughing
.NMP	= Sharp Medium
MP	= Medium Positive
FS	= Finishing High-Temp(S)
MS	= Medium High-Temp(S)
MU	= Medium Universal
SR	= Super Roughing
65	= Heavy Roughing

“D”	± Tolerance on “D”				“D”	± Tolerance on “B”			
	Class M Tolerance		Class U Tolerance			Class M Tolerance		Class U Tolerance	
	Shapes S, T, C, R, & W	Shape D	Shape V	Shapes S, T, & C		Shapes S, T, C, R, & W	Shape D	Shape V	Shapes S, T, & C
	inch	inch	inch	inch		inch	inch	inch	inch
5/32	.002	–	–	–	5/32	.003	–	–	–
3/16	.002	–	–	.003	3/16	.003	–	–	.005
7/32	.002	.002	.002	.003	7/32	.003	.004	–	.005
1/4	.002	.002	.002	.003	1/4	.003	.004	–	.005
5/16	.002	.002	.002	.003	5/16	.003	.004	–	.005
3/8	.002	.002	.002	.003	3/8	.003	.004	.007	.005
7/16	.003	.003	.003	.005	7/16	.005	.006	–	–
1/2	.003	.003	.003	.005	1/2	.005	.006	.010	.008
9/16	.003	.003	.003	.005	9/16	.005	.006	–	–
5/8	.004	.004	.004	.007	5/8	.006	.007	–	.011
11/16	.004	.004	.004	.007	11/16	.006	.007	–	.011
3/4	.004	.004	.004	.007	3/4	.006	.007	–	.011
7/8	.005	–	–	.010	7/8	.006	–	–	.015
1	.005	–	–	.010	1	.007	–	–	.015
1 1/4	.006	–	–	.010	1 1/4	.008	–	–	.015

A system of grades, geometries, and application guidelines to provide optimal solutions for your metalcutting needs. It's easy to determine which WIDIA™ chip-control cutting tool will work best in your specific workpiece materials and applications!



W	P	15	C	T
Brand	Primary Workpiece Material	Application Range*	Insert Material	Application
		05 = fine finishing 10 = finishing 15 = { medium to roughing 20 = { 25 = { 30 = { roughing 35 = { 40 = { 45 = { heaviest roughing 50 = {	H = Carbide (blank) C = Carbide + CVD P = Carbide + PVD T = Cermet Y = Ceramics D = Diamond B = PCBN S = HSS E = HSS-E M = HSS-E-PM	T = Turning M = Milling H = Holmaking D = Solid Drills E = Solid End Mills G = Taps R = Reamer V = Thread Mills
P Steel M Stainless Steel K Cast Iron N Non-Ferrous S High-Temp Alloys H Hardened Materials U Universal Machining		*Samples shown are based on turning and will differ within applications		



Positive Inserts



Positive Style Inserts

- Screw-On inserts are your first choice for I.D. turning of all materials and O.D. turning on small to medium lathes.
- Suitable for all workpiece materials.

Negative Inserts



Negative Style Inserts

- Negative style inserts are your first choice for general machining of all materials on medium to large lathes.
- Negative style inserts offer the best economy for high metal removal rates.
- Available in flat-top and chip-control geometries with both molded and ground peripheries.
- Suitable for all workpiece materials

Insert Selection System

How to Use

WIDIA's three-step insert selection system makes choosing and applying the most productive tool as easy as 1, 2, 3.
Tool recommendations are based on six workpiece material groups, optimizing selection accuracy.

Example:

Six workpiece material groups

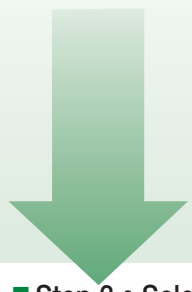
■ Step 1 • Select the insert geometry

Given: depths of cut = 1 mm (.040")
feed = 4 mm (.016 ipr)
Unknown: insert geometry
Solution: -RH



■ Step 2 • Select the grade

Given: cutting conditions:
lightly interrupted cut 
Geometry: -RH
Unknown: grade
Solution: WP25CT



■ Step 3 • Select the cutting speed

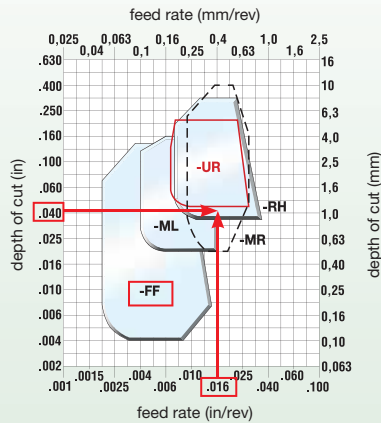
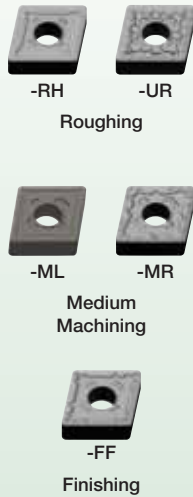
Given: grade WP35CT 
cutting conditions
material CK15
Unknown: cutting speed
Solution: 210 m/min

Need help in selecting a product?

Additional information can be obtained by contacting
WIDIA's Customer Application Support Team.
Go to www.widia.com for your country's phone number.

Step 1 • Select the insert geometry

Negative Inserts

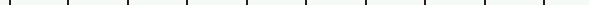


P	Steel
M	Stainless Steel
K	Cast Iron
N	Non-Ferrous
S	High-Temp Alloys
H	Hardened Materials

Step 2 • Select the grade

cutting condition		Negative Insert Geometry				Positive Insert Geometry		
		-FF	-ML	-MR	-UR	-RH	-FP	-MU
heavily interrupted cut		WP15CT	WP25CT	WP35CT/ WP25CT	WP35CT	WP35CT	WP25CT/ WS25PT	WP35CT
lightly interrupted cut		WP15CT	WP25CT	WP25CT	WP35CT	WP35CT	WP25CT	WP25CT
varying depth of cut, casting, or forging skin		WP15CT	WP15CT	WP15CT	WP25CT	WP25CT	WP15CT	WP15CT
smooth cut, pre-turned surface		WP15CT	WP15CT	WP15CT	WP25CT	WP25CT	WP15CT	WP15CT

Step 3 • Selecting the cutting speed

Low-Carbon (<0.3% C) and Free-Machining Steel						speed — m/min (SFM)					Starting Conditions		
material group	grade	135 (450)	180 (600)	225 (800)	275 (900)	320 (1050)	360 (1200)	410 (1350)	455 (1500)	495 (1650)	m/min	SFM	
P0/P1 	WP15CT										395	1320	
	WP25CT										275	925	
	WP35CT										210	700	
	WS10PT										280	925	

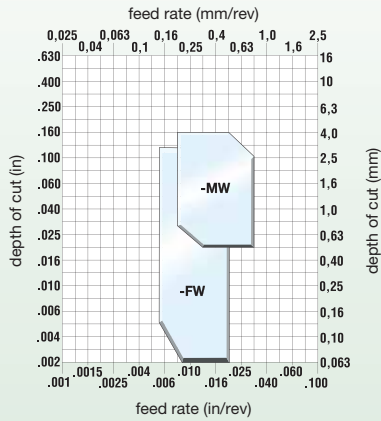
WIDIA Material Group Selection Guide:

To optimize speed recommendations, material subgroups have been added to each of the six workpiece material groups.

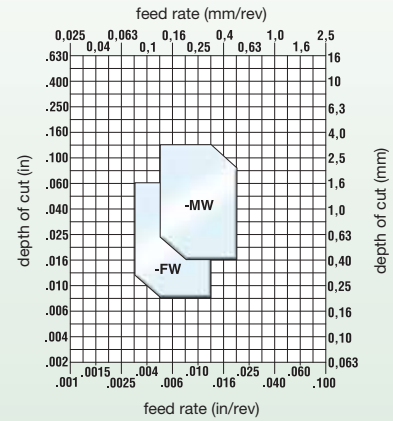
material	material group ISO code	number of material subgroups
steel	P	1–6
stainless steel	M	1–3
cast iron	K	1–3
non-ferrous materials	N	1–8
high-temp alloys	S	1–4
hardened materials	H	1

■ Step 1 • Select the insert geometry

Negative Wiper Inserts



Positive Wiper Inserts

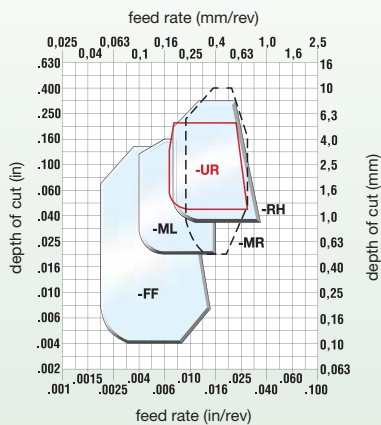
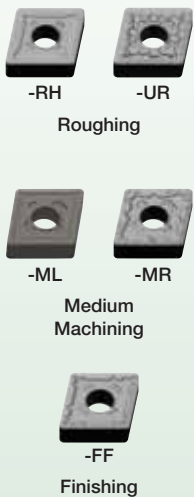


■ Step 2 • Select the grade

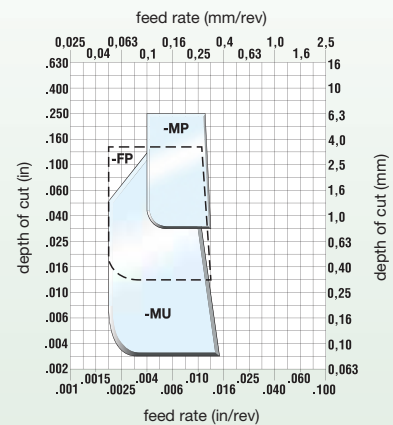
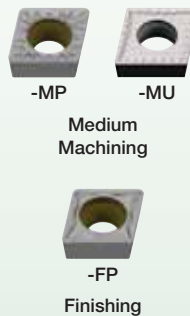
cutting condition		Negative Insert Geometry		Positive Insert Geometry	
		-FW	-MW	-FW	-MW
heavily interrupted cut		-	-	-	WP25CT
lightly interrupted cut		WP15CT	WP25CT	WP15CT	WP25CT
varying depth of cut, casting, or forging skin		WP15CT	WP15CT	WP15CT	WP15CT
smooth cut, pre-turned surface		WP15CT	WP15CT	WP15CT	-

■ Step 1 • Select the insert geometry

Negative Inserts



Positive Inserts



(continued)

■ Step 2 • Select the grade *(continued)*

cutting condition		Negative Insert Geometry				Positive Insert Geometry			
		-FF	-ML	-MR	-UR	-RH	-FP	-MU	-MP
heavily interrupted cut		WP15CT	WP25CT	WP35CT/ WP25CT	WP35CT	WP35CT	WP25CT/ WS25PT	WP35CT	WM35CT
lightly interrupted cut		WP15CT	WP25CT	WP25CT	WP35CT	WP35CT	WP25CT	WP25CT	WP25CT
varying depth of cut, casting, or forging skin		WP15CT	WP15CT	WP15CT	WP25CT	WP25CT	WP15CT	WP15CT	WP15CT
smooth cut, pre-turned surface		WP15CT	WP15CT	WP15CT	WP25CT	WP25CT	WP15CT	WP15CT	WP15CT

■ Step 3 • Select the cutting speed

Low-Carbon (<0.3% C) and Free-Machining Steel

		speed — m/min (SFM)										Starting Conditions	
material group	grade	135 (450)	180 (600)	225 (800)	275 (900)	320 (1050)	360 (1200)	410 (1350)	455 (1500)	495 (1650)		m/min	SFM
P0/P1	WP15CT											395	1320
	WP25CT											275	925
	WP35CT											210	700
	WS10PT											280	925

Medium- and High-Carbon Steels (>0.3% C)

		speed — m/min (SFM)										Starting Conditions	
material group	grade	135 (450)	180 (600)	225 (800)	275 (900)	320 (1050)	360 (1200)	410 (1350)	455 (1500)	495 (1650)		m/min	SFM
P2	WP15CT											265	880
	WP25CT											195	650
	WP35CT											150	500
	WS10PT											200	650

Alloy Steels and Tool Steels (≤35 HRC)

		speed — m/min (SFM)										Starting Conditions	
material group	grade	135 (450)	180 (600)	225 (800)	275 (900)	320 (1050)	360 (1200)	410 (1350)	455 (1500)	495 (1650)		m/min	SFM
P3	WP15CT											190	630
	WP25CT											155	510
	WP35CT											120	400
	WS10PT											155	510

Alloy Steels and Tool Steels (340–450 HB) (36–48 HRC)

		speed — m/min (SFM)										Starting Conditions	
material group	grade	60 (200)	90 (300)	120 (400)	150 (500)	180 (600)	210 (700)	240 (800)	270 (900)	300 (1000)		m/min	SFM
P4	WP15CT											145	480
	WP25CT											105	360
	WP35CT											95	325
	WS10PT											110	360

Ferritic, Martensitic, and PH Stainless Steels (≤330 HB) (≤35 HRC)

		speed — m/min (SFM)										Starting Conditions	
material group	grade	120 (400)	150 (500)	180 (600)	210 (700)	240 (800)	270 (900)	300 (1000)	330 (1100)	360 (1200)		m/min	SFM
P5	WP15CT											215	720
	WP25CT											195	650
	WP35CT											135	450
	WS10PT											200	660

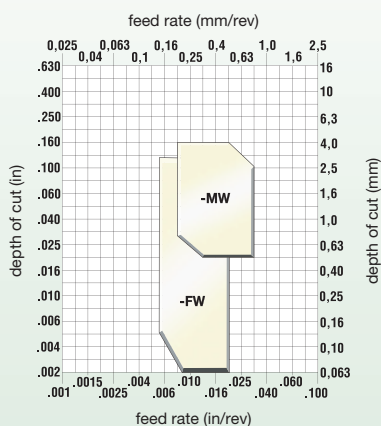
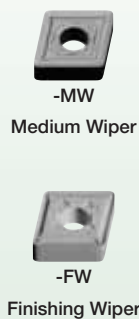
Ferritic, Martensitic, and PH Stainless Steels (340–450 HB) (36–48 HRC)

		speed — m/min (SFM)										Starting Conditions	
material group	grade	105 (350)	135 (450)	165 (550)	195 (650)	225 (750)	255 (850)	285 (950)	315 (1050)	345 (1150)		m/min	SFM
P6	WP15CT											180	600
	WP25CT											150	500
	WP35CT											105	350
	WS10PT											150	500

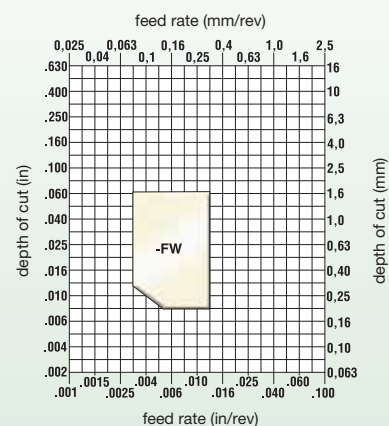
■ Step 1 • Select the insert geometry



Negative Wiper Inserts



Positive Wiper Inserts

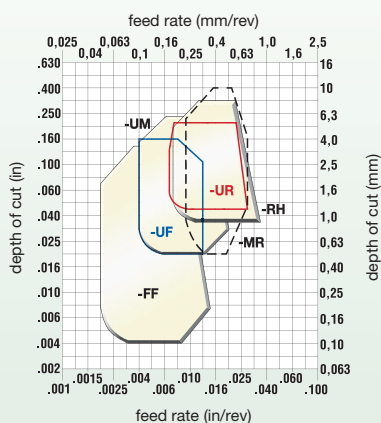
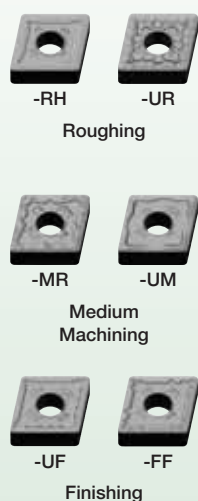


■ Step 2 • Select the grade

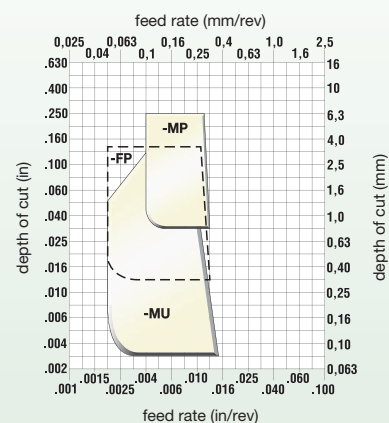
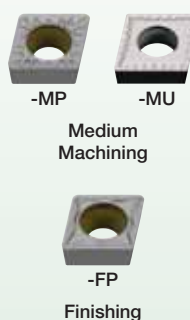
cutting condition		Negative Insert Geometry		Positive Insert Geometry
		-FW	-MW	-FW
heavily interrupted cut		-	-	-
lightly interrupted cut		WM15CT	WM25CT	WM15CT
varying depth of cut, casting, or forging skin		WM15CT	WM25CT	WM15CT
smooth cut, pre-turned surface		WM15CT	WM25CT	WM15CT

■ Step 1 • Select the insert geometry

Negative Inserts



Positive Inserts



(continued)

Step 2 • Select the grade *(continued)*

cutting condition		Negative Insert Geometry					
		-FF	-UF	-MR	-UM	-RH	-UR
heavily interrupted cut		WS10PT	WM15CT	WM35CT	WM35CT	-	WM35CT
lightly interrupted cut		WS10PT	WM15CT	WM25CT	WM25CT	WM35CT	WM35CT/ WM25CT
varying depth of cut, casting, or forging skin		WM15CT	WM15CT/ WS10PT	WM15CT	WM15CT	WM35CT	WM25CT
smooth cut, pre-turned surface		WM15CT	WM15CT	WM15CT	WM15CT	-	WM15CT

cutting condition		Positive Insert Geometry		
		-FP	-MU	-MP
heavily interrupted cut		WM25CT	WM35CT/ WS25PT	WM25CT
lightly interrupted cut		WM25CT	WM25CT/ WS10PT	WM25CT
varying depth of cut, casting, or forging skin		WM25CT/ WM15CT	WM25CT	WM25CT/ WM15CT
smooth cut, pre-turned surface		WM15CT	WM25CT	WM15CT

Step 3 • Select the cutting speed
Austenitic Stainless Steel

		speed — m/min (SFM)										Starting Conditions	
material group	grade	90 (300)	135 (450)	180 (600)	225 (800)	270 (900)	315 (1050)	200 (650)	360 (1200)	405 (1350)	450 (1500)	m/min	SFM
M1	WM15CT											180	600
	WM25CT											150	500
	WM35CT											120	400
	WS10PT											215	700
	WS25PT											180	550

Austenitic Stainless Steel

		speed — m/min (SFM)										Starting Conditions	
material group	grade	90 (300)	135 (450)	180 (600)	225 (800)	270 (900)	315 (1050)	200 (650)	360 (1200)	405 (1350)	450 (1500)	m/min	SFM
M2	WM15CT											165	550
	WM25CT											140	450
	WM35CT											105	350
	WS10PT											200	650
	WS25PT											165	500

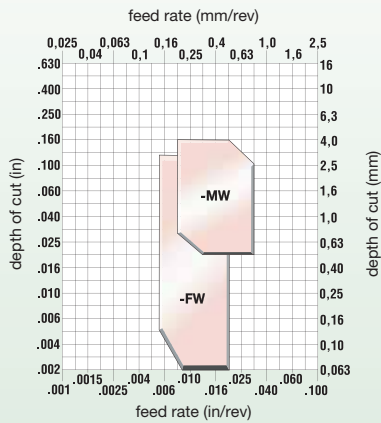
**Austenitic Stainless Steel: Duplex
(Ferritic and Austenitic Mixture)**

		speed — m/min (SFM)										Starting Conditions	
material group	grade	90 (300)	135 (450)	180 (600)	225 (800)	270 (900)	315 (1050)	200 (650)	360 (1200)	405 (1350)	450 (1500)	m/min	SFM
M3	WM15CT											150	500
	WM25CT											120	400
	WM35CT											90	300
	WS10PT											185	600
	WS25PT											150	450

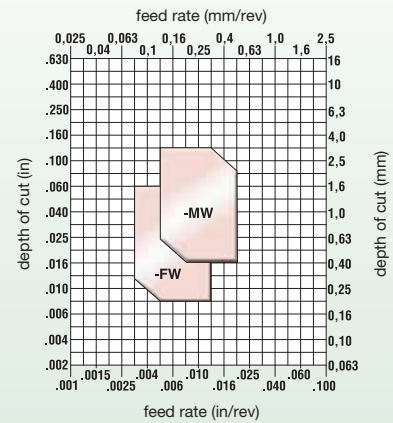
■ Step 1 • Select the insert geometry



Negative Wiper Inserts



Positive Wiper Inserts

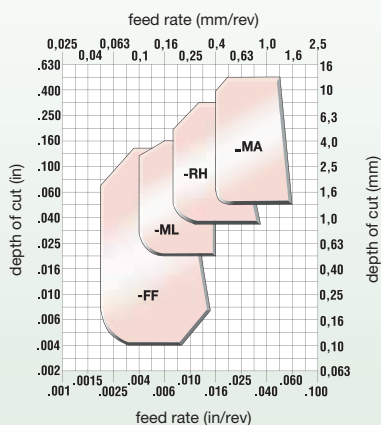


■ Step 2 • Select the grade

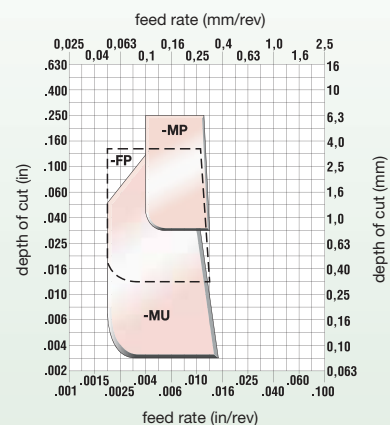
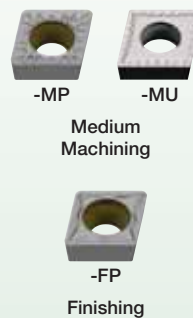
cutting condition		Negative Insert Geometry		Positive Insert Geometry	
		-FW	-MW	-FW	-MW
heavily interrupted cut		-	-	-	-
lightly interrupted cut		WK05CT	WK05CT	WK05CT	WK05CT
varying depth of cut, casting, or forging skin		WK05CT	WK05CT	WK05CT	WK05CT
smooth cut, pre-turned surface		WK05CT	WK05CT	WK05CT	WK05CT

■ Step 1 • Select the insert geometry

Negative Inserts



Positive Inserts



(continued)

■ Step 2 • Select the grade *(continued)*

cutting condition		Negative Insert Geometry				Positive Insert Geometry		
		-FF	-ML	-UR	-MA	-FP	-MU	-MP
heavily interrupted cut		WK20CT	WK20CT	WK20CT	WK20CT	WK20CT	WK20CT	WK20CT
lightly interrupted cut		WK20CT	WK20CT	WK20CT	WK20CT	WK20CT	WK20CT	WK20CT
varying depth of cut, casting, or forging skin		WK20CT	WK05CT	WK20CT	WK05CT	WK20CT	WK20CT	WK20CT
smooth cut, pre-turned surface		WK20CT	WK05CT	–	WK05CT	WK20CT	WK20CT/ WK05CT	WK20CT

■ Step 3 • Select the cutting speed

Gray Cast Iron

		speed – m/min (SFM)										Starting Conditions	
material group	grade	60 (200)	180 (600)	305 (1000)	430 (1400)	550 (1800)	675 (2200)	800 (2600)	920 (3000)	1040 (3400)	1160 (3800)	m/min	SFM
K1	WK05CT											450	1500
	WK20CT											300	1000

Ductile, Compacted Graphite, and Malleable Cast Irons (<600 MPa tensile strength)

		speed – m/min (SFM)										Starting Conditions	
material group	grade	90 (300)	135 (450)	180 (600)	225 (750)	275 (900)	320 (1050)	360 (1200)	410 (1350)	460 (1500)	500 (1650)	m/min	SFM
K2	WS10PT											200	650
	WK05CT											360	1200
	WK20CT											240	800

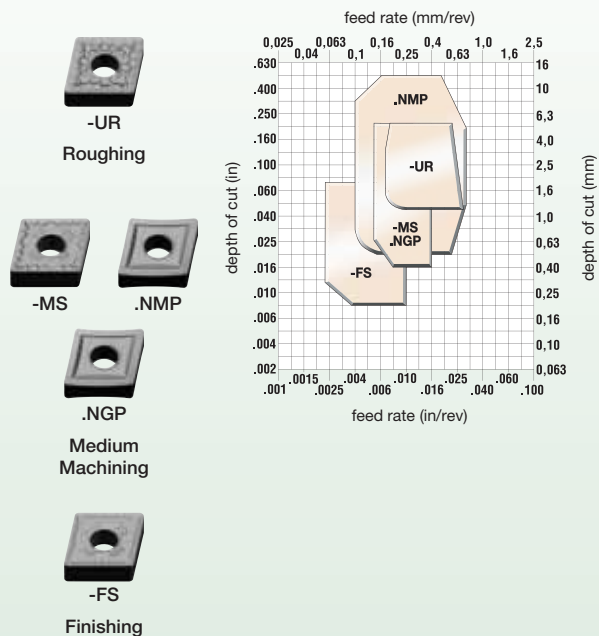
Ductile, Malleable, and Austempered Cast Irons (>600 MPa tensile strength)

		speed – m/min (SFM)										Starting Conditions	
material group	grade	90 (300)	135 (450)	180 (600)	225 (750)	275 (900)	320 (1050)	360 (1200)	410 (1350)	460 (1500)	500 (1650)	m/min	SFM
K3	WS10PT											150	500
	WK05CT											240	800
	WK20CT											210	700

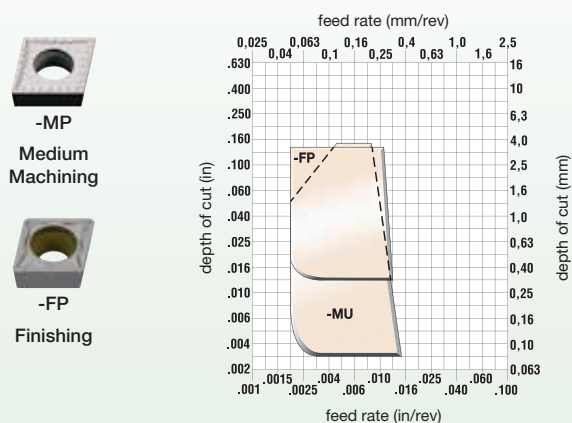
■ Step 1 • Select the insert geometry



Negative Inserts



Positive Inserts



NOTE: -MS geometry available early 2015.

■ Step 2 • Select the grade

cutting condition		Negative Insert Geometry				Positive Insert Geometry	
		-FS	-NGP/-NMP	-MS	-UR	-FP	-MU
heavily interrupted cut		WS25PT	WS25PT	WS25PT	WS25PT/ WM35CT	WS25PT	WS25PT
lightly interrupted cut		WS10PT	WS10PT	WS25PT	WS25PT/ WM25CT	WS25PT	WS25PT
varying depth of cut, casting, or forging skin		WS10PT	WS10PT	WS10PT	WS25PT	WS10PT	WS10PT
smooth cut, pre-turned surface		WS10PT/ WU10HT	WS10PT/ WU10HT	WS10PT	WS10PT	WS10PT	WS10PT

■ Step 3 • Select the cutting speed

Iron-Based, Heat-Resistant Alloys (135–320 HB) (≤34 HRC)

speed — m/min (SFM)

Starting Conditions



material group	grade	15 (50)	45 (150)	75 (250)	105 (350)	140 (450)	170 (550)	200 (650)	230 (750)	290 (950)	310 (1050)	m/min	SFM
S1	WU10HT											30	100
	WS10PT											55	180
	WS25PT											40	125
	WM15CT											55	180
	WM25CT/WM35CT											40	125

Cobalt-Based, Heat-Resistant Alloys (150–425 HB) (≤45 HRC)

speed — m/min (SFM)

Starting Conditions



material group	grade	15 (50)	45 (150)	75 (250)	105 (350)	140 (450)	170 (550)	200 (650)	230 (750)	290 (950)	310 (1050)	m/min	SFM
S2	WU10HT											35	110
	WS10PT											60	195
	WS25PT											30	100
	WM15CT											60	195
	WM25CT/WM35CT											30	100

Nickel-Based, Heat-Resistant Alloys (140–475 HB) (≤48 HRC)

speed — m/min (SFM)

Starting Conditions



material group	grade	15 (50)	45 (150)	75 (250)	105 (350)	140 (450)	170 (550)	200 (650)	230 (750)	290 (950)	310 (1050)	m/min	SFM
S3	WU10HT											40	125
	WS10PT											70	225
	WS25PT											40	125
	WM15CT											70	225
	WM25CT/WM35CT											40	125

Titanium and Titanium Alloys (110–450 HB) (≤48 HRC)

speed — m/min (SFM)

Starting Conditions



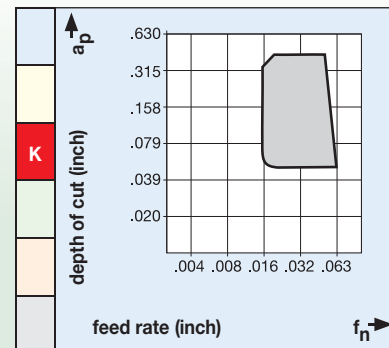
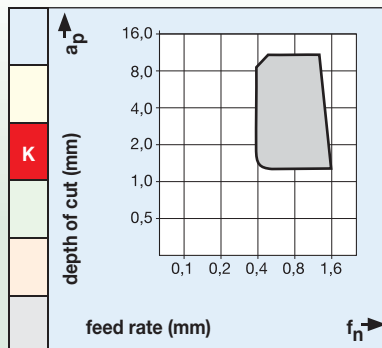
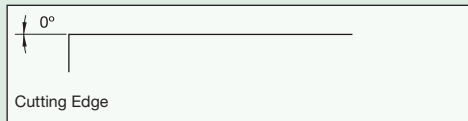
material group	grade	15 (50)	45 (150)	75 (250)	105 (350)	140 (450)	170 (550)	200 (650)	230 (750)	290 (950)	310 (1050)	m/min	SFM
S4	WU10HT											45	150
	WM15CT											70	225
	WM25CT/WM35CT											55	175

■ Negative Inserts

..MA



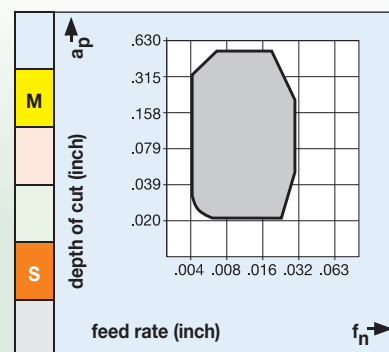
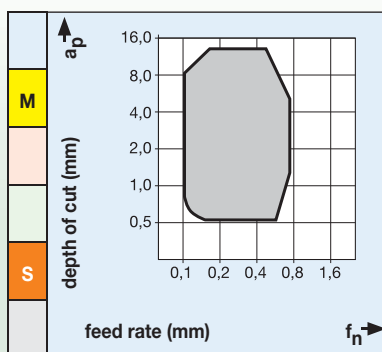
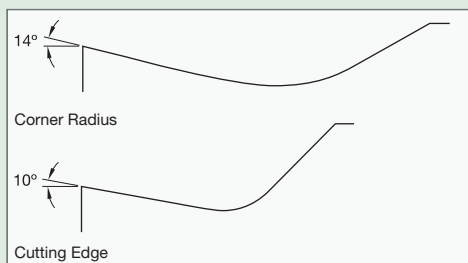
Flat top geometry for machining cast iron. For finishing to roughing applications.



.NMP



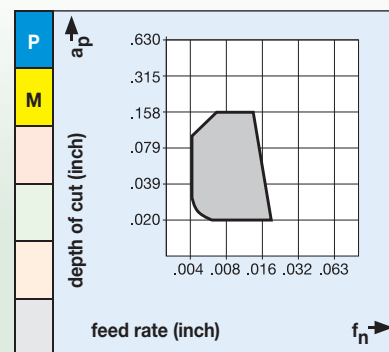
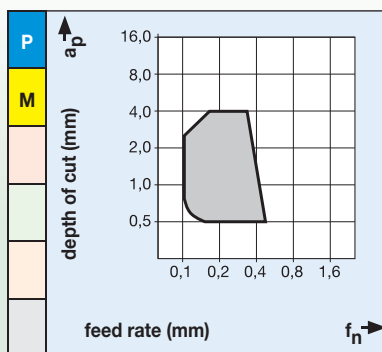
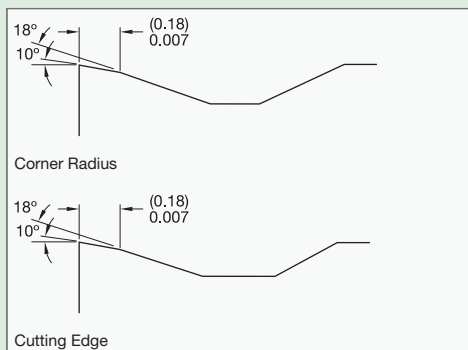
For medium-duty machining of tough work materials, such as chrome- and nickel-based alloys. Minimizes tendency for materials to adhere to insert.



4



Semi-finishing geometry for light- to medium-duty steel machining. Reduced back forces result from adjusted inclination angle. Well-suited for positive, vibration-prone parts.

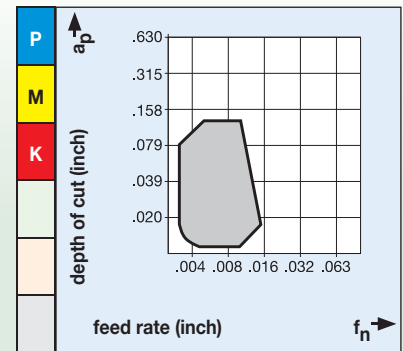
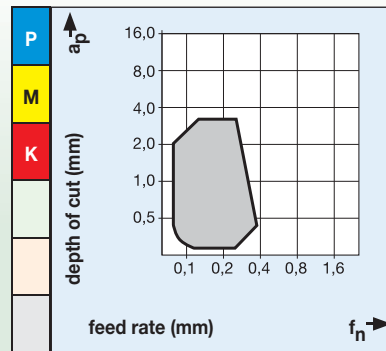
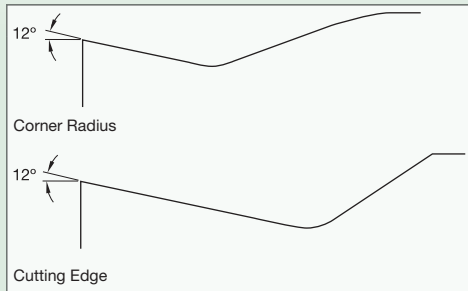


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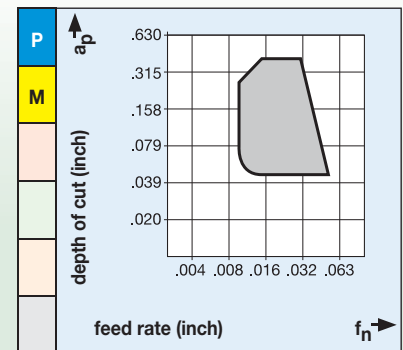
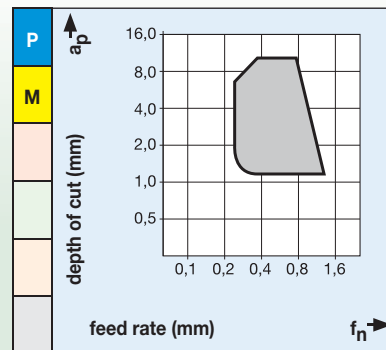
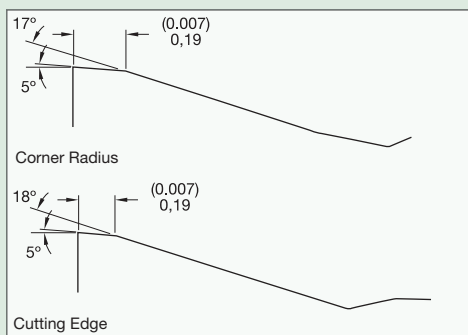
Negative Inserts *(continued)*

22

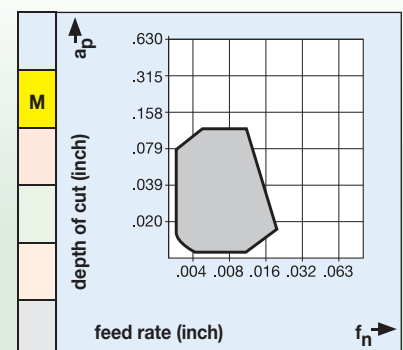
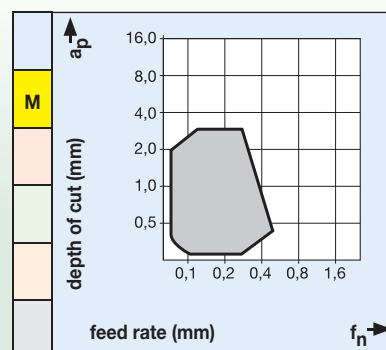
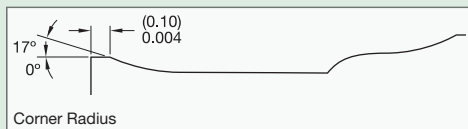

For finish turning, producing smooth, accurate surfaces. Very good chip control, especially at low depths of cut.


65


Rough-turning geometry with chip control extending to the medium-duty range. Positive rake angle lowers cutting forces, reducing power requirements. Used on low-tensile and stainless steels.


CT


Designed for outward copy turning. Where other geometries produce long chips, the unique distribution of the cut results in good chip control.

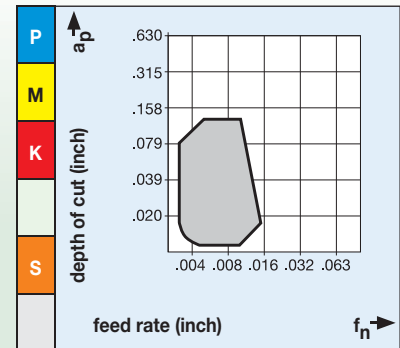
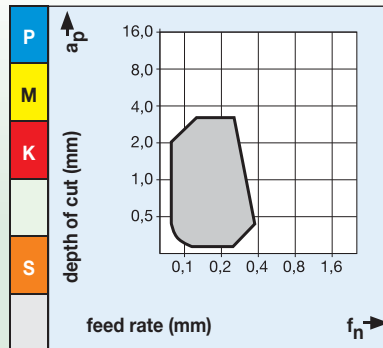
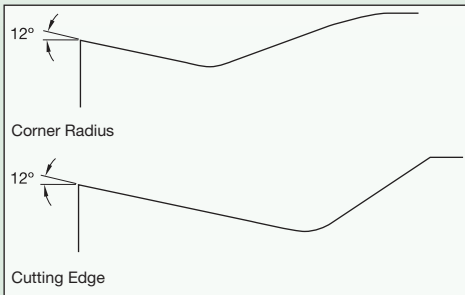

(continued)

■ **Negative Inserts** *(continued)*

FF



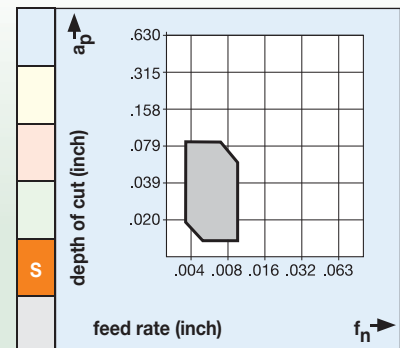
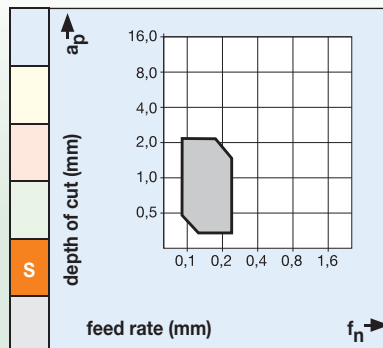
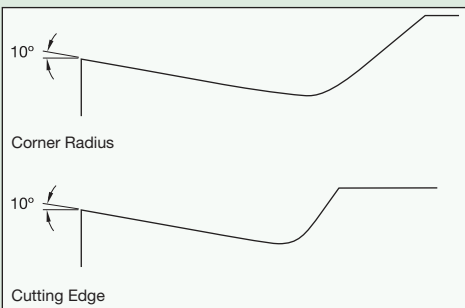
For finish turning, producing smooth, accurate surfaces. Very good chip control, especially at low depths of cut.



FS



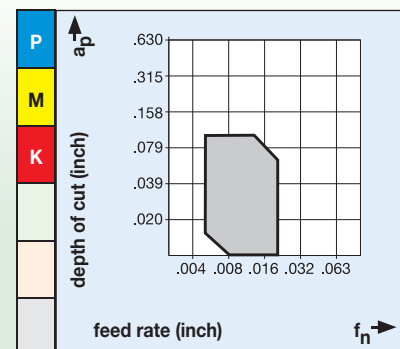
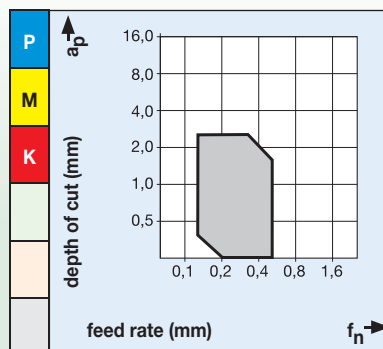
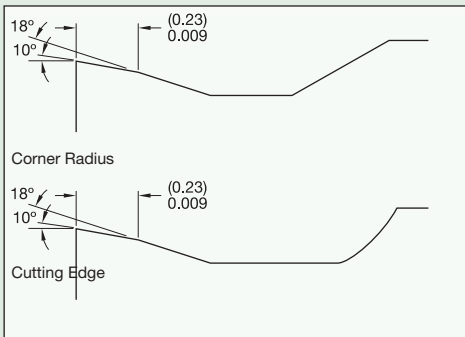
For finishing applications. Ground periphery with positive cutting edge ideally suited for high-temp alloys. Micro finished edge on the ground periphery adds just a slight hone for improved edge integrity and reliability.



FW



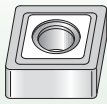
Wiper geometry for finishing when good surface finish is needed using high feed rates. First choice for high-performance finishing.



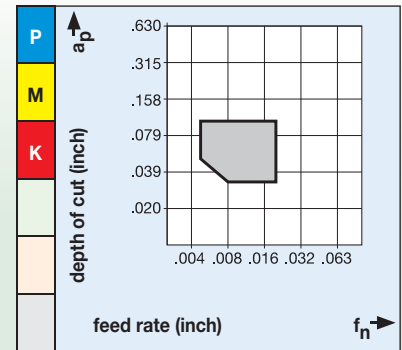
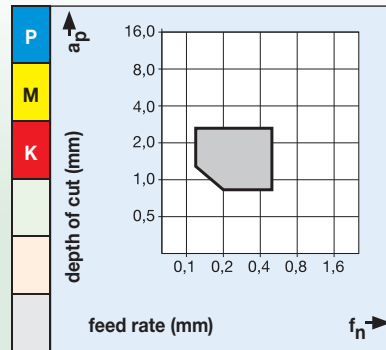
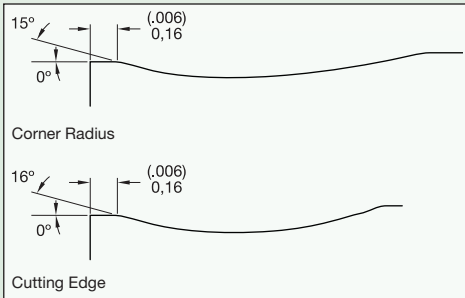
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■ Negative Inserts *(continued)*

MG



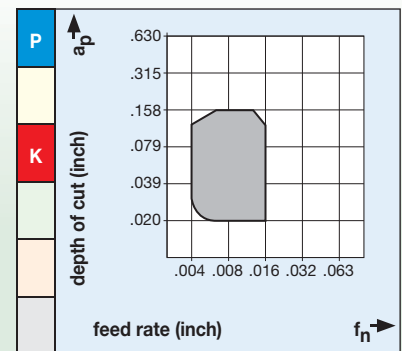
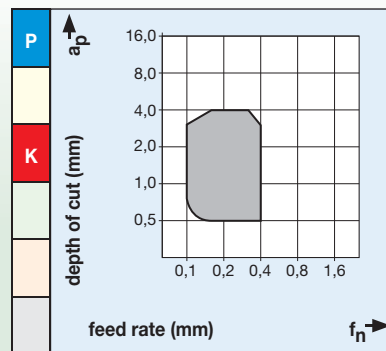
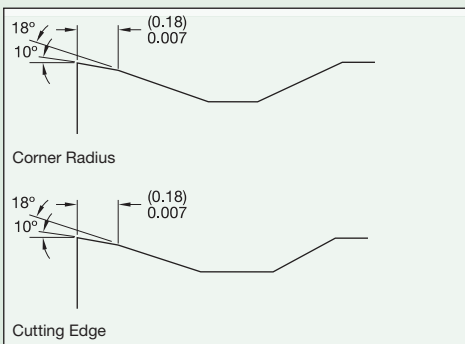
For light machining to light roughing.



ML



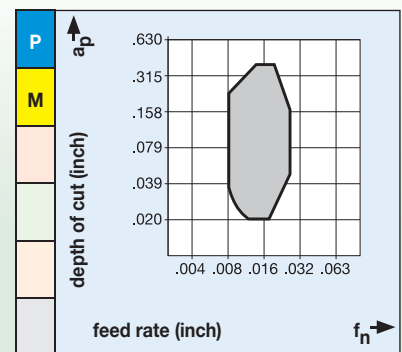
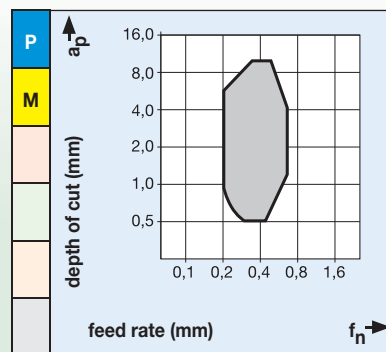
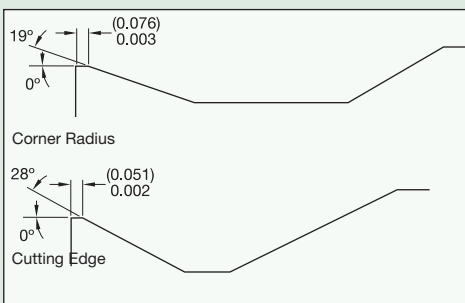
For finishing to medium machining with a negative, stable cutting edge.



MR



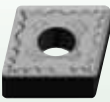
For medium to light roughing of steels, difficult-to-machine high-alloy titanium, and aluminum materials. High strength to deal with heavy chip deformation.



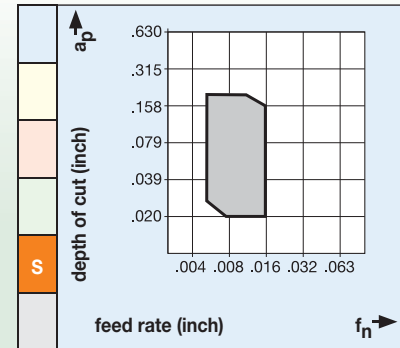
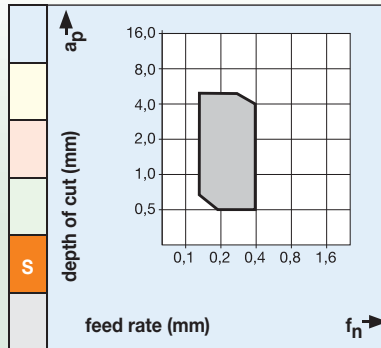
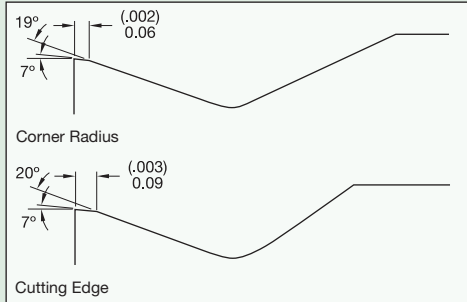
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■ **Negative Inserts** (continued)

MS



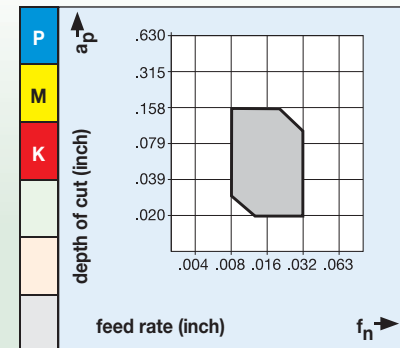
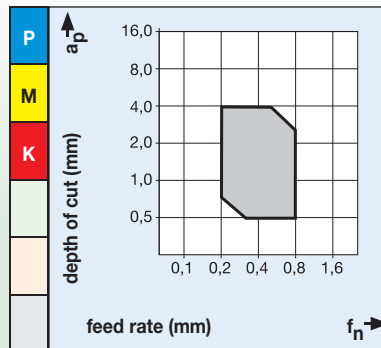
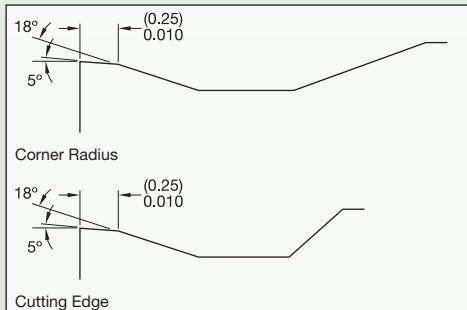
For medium machining in high-temp materials. Utilizes a micro-finished edge preparation to increase edge toughness.



MW



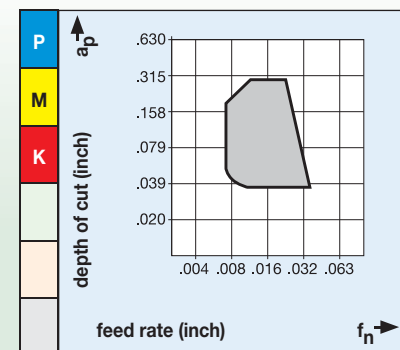
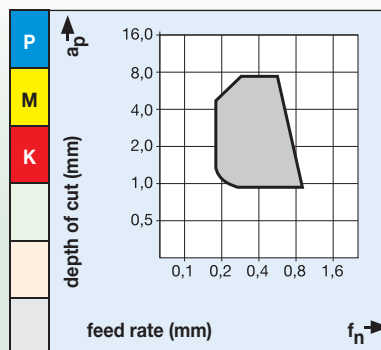
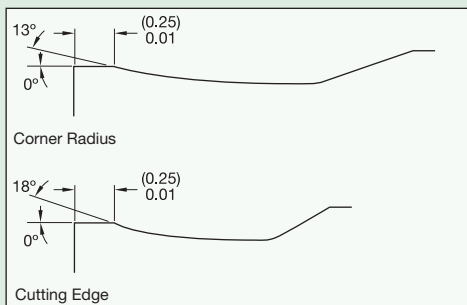
Wiper geometry for light to medium turning with high feed rates. Feed twice as high as with edges with full corner radii to produce same surface finish.



RH



For medium-duty to roughing. Outstanding chip control. High edge strength for interrupted cuts, forging skin, or scale. Preferred for all cast iron, such as gray, malleable, and nodular.



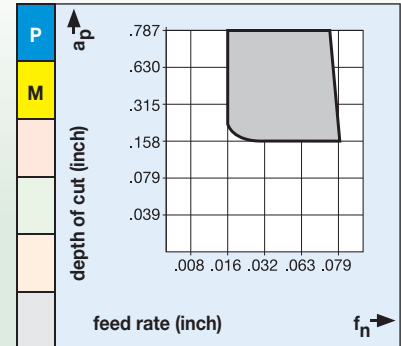
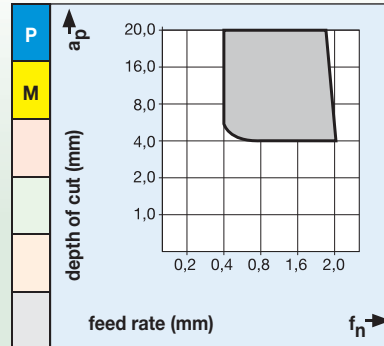
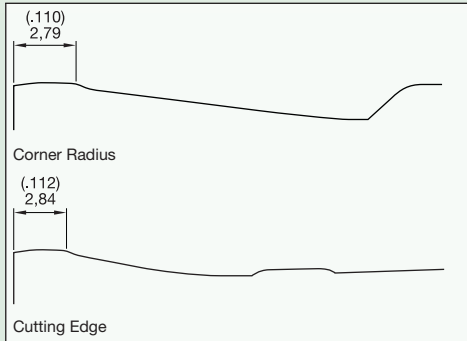
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■ Negative Inserts *(continued)*

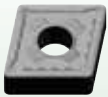
SR



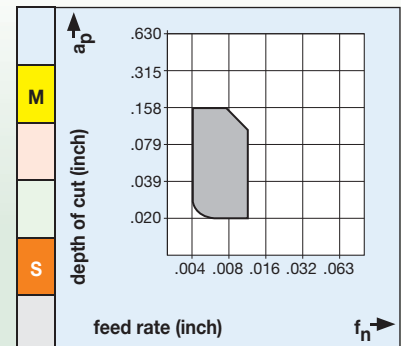
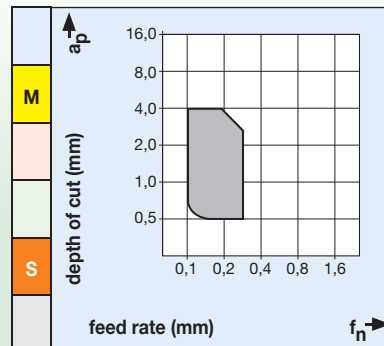
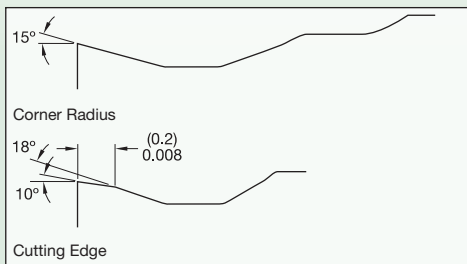
A Super Roughing geometry. The SR has a strong cutting edge to support high cutting loads in roughing applications. Can produce high metal removal rates.



UF



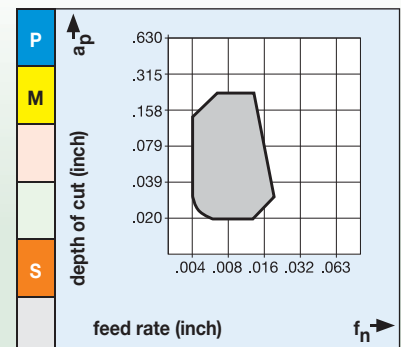
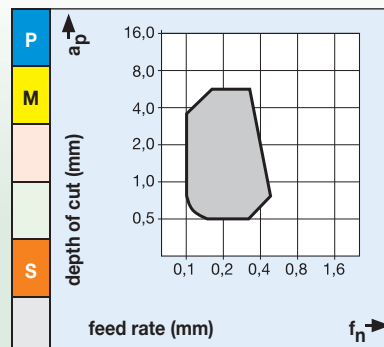
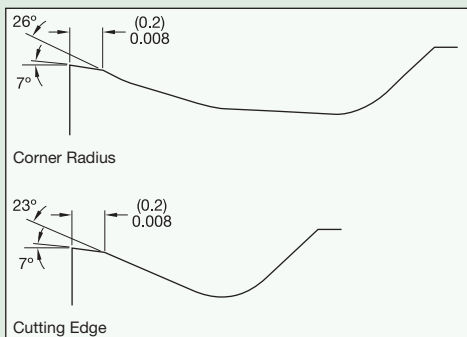
For finishing with a positive cutting edge for reduced cutting forces and superior surface quality.



UM



For medium-duty turning operations. Soft-cutting chipbreaker. Used in applications producing varying chip sections, such as profile or copy turning. Good dimensional accuracy. For soft steel materials and stainless steels.



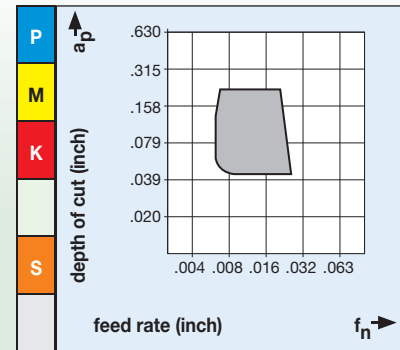
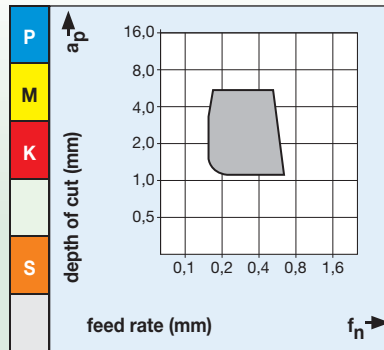
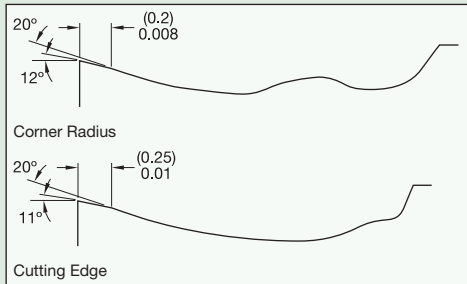
(continued)

■ Negative Inserts (continued)

UR



Roughing geometry with smooth chip forming and improved coolant flow for increased tool life. Positive geometry reduces cutting forces and improves depth-of-cut notching resistance. Ideally suitable for stainless steel applications and for smooth machining of steel.

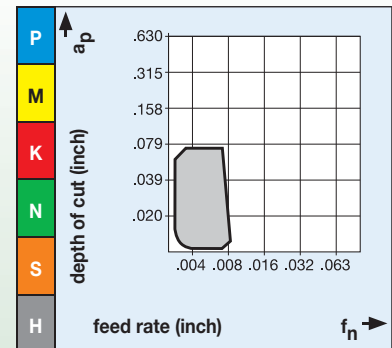
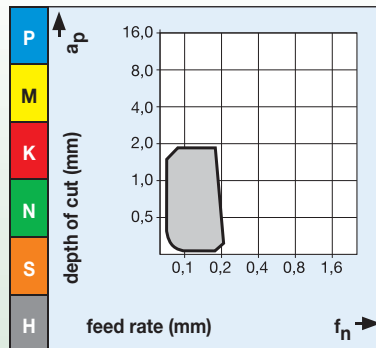
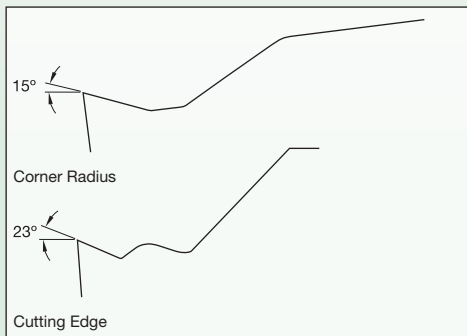


■ Positive Inserts

2



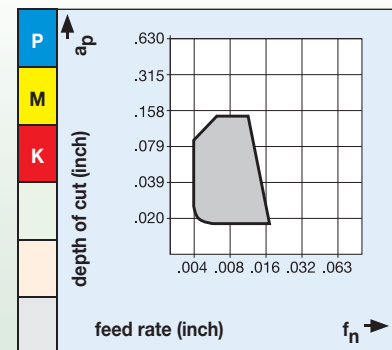
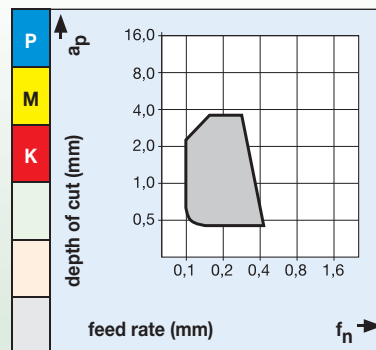
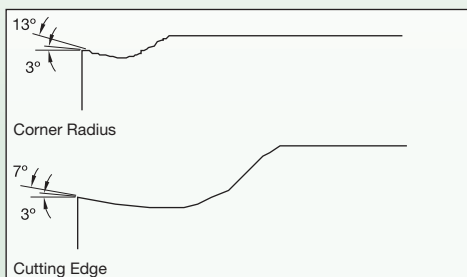
Sharp edge for finish machining. Good chip control with very small chip sections. High dimensional accuracy and smooth surface finishes. Inserts with .008" corner radius precision-ground on all sides.



41



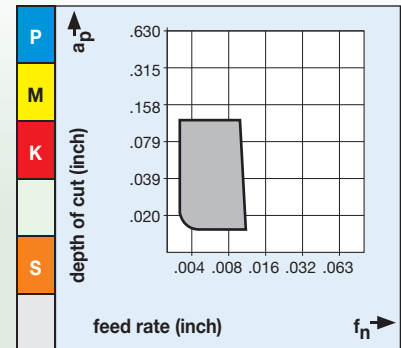
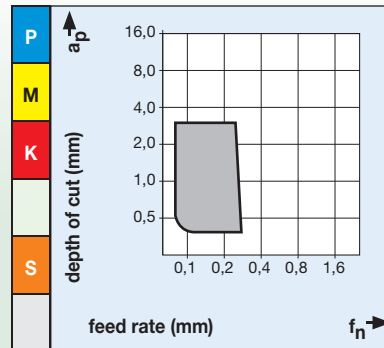
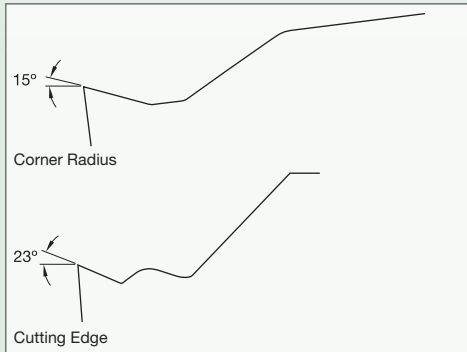
Preferred for light- to medium-duty machining. Low cutting forces and reduced power requirements due to positive rake angle. Good chip control over a wide range. Also used on short-chipping cast iron.



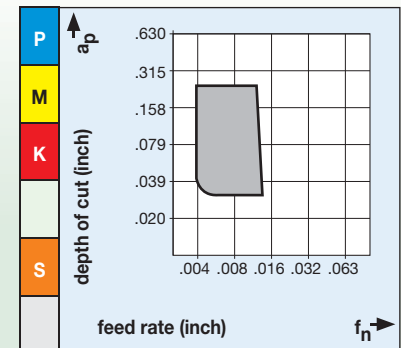
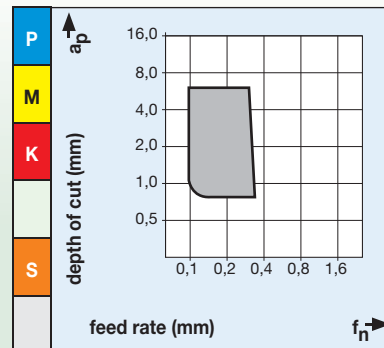
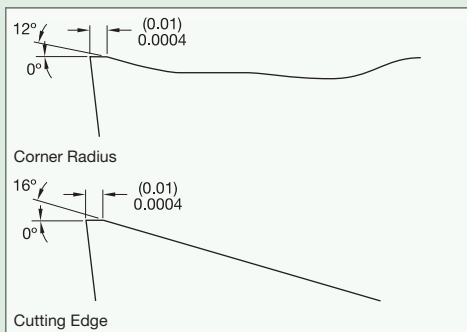
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Positive Inserts *(continued)*
FP

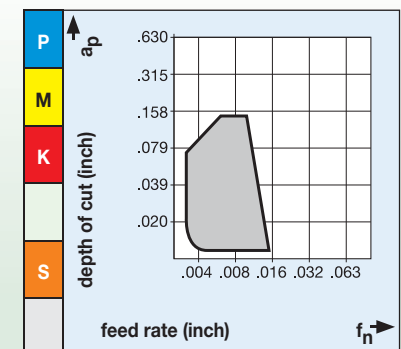
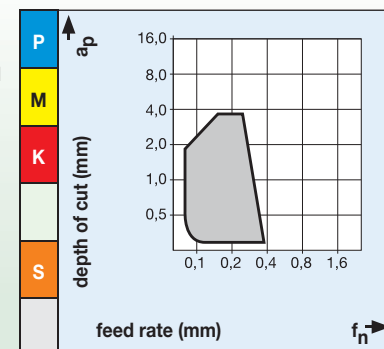
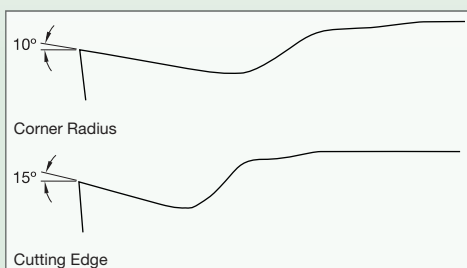

For finishing to medium turning operations with optimal chip control over a wide range of cutting conditions and workpiece materials.

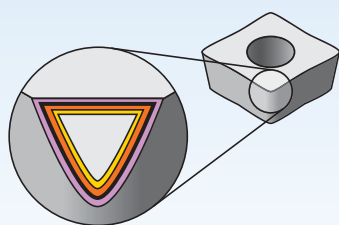

MP


For medium to rough turning with reduced cutting forces and improved chip control for high feed rates. Suitable for high metal removal rates and spindling applications.


MU


A Medium Universal geometry with a soft cutting action due to its positive geometry. Has a versatile application range and is suited for turning unstable components and for boring applications.

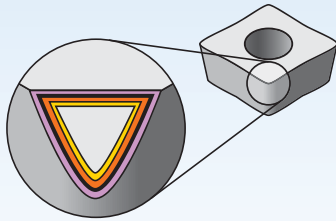




Coatings provide high-speed capability and are engineered for finishing to heavy roughing.

P	Steel
M	Stainless Steel
K	Cast Iron
N	Non-Ferrous
S	High-Temp Alloys
H	Hardened Materials

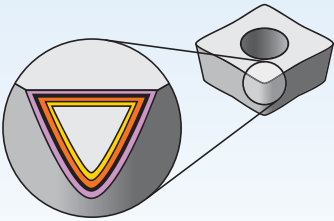
			wear resistance ← → toughness									
Coating		Grade Description		05	10	15	20	25	30	35	40	45
WP15CT		Coated carbide. MT-CVD/CVD — TiN-TiCN-Al ₂ O ₃ -ZrCN. Good balance of wear resistance and toughness properties. Light and medium machining. For steels.	P									
HC-P15												
WP25CT		Coated carbide. MT-CVD/CVD — TiN-TiCN-Al ₂ O ₃ -ZrCN. Good toughness properties.	P									
	M											
HC-P25												
WP35CT		Coated carbide. MT-CVD/CVD — TiN-TiCN-Al ₂ O ₃ -ZrCN. Proven on all roughing and heavy roughing operations, wet or dry, on interrupted and uninterrupted cuts.	P									
HC-P35												
WM15CT		Coated carbide. MT-CVD/CVD — TiN-TiCN-Al ₂ O ₃ -ZrCN. High degree of wear resistance and good resistance to depth-of-cut notching for long tool life in finishing to medium turning applications.	M									
HC-M15												
WM25CT		Coated carbide. MT-CVD/CVD — TiN-TiCN-Al ₂ O ₃ -ZrCN. Good balance of wear resistance and toughness properties. Light and medium machining. For austenitic stainless steel AISI series.	M									
HC-M25												
WM35CT		Coated carbide. MT-CVD/CVD — TiN-TiCN-Al ₂ O ₃ -ZrCN. Good toughness and wear resistance balance. For medium to roughing operations with light and heavily interrupted cuts.	M									
HC-M35												



Coatings provide high-speed capability and are engineered for finishing to heavy roughing.

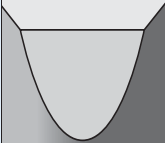
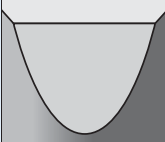
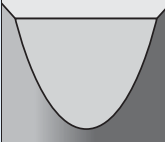
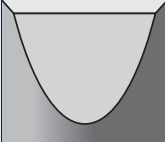
P	Steel
M	Stainless Steel
K	Cast Iron
N	Non-Ferrous
S	High-Temp Alloys
H	Hardened Materials

		wear resistance ← → toughness											
Coating		Grade Description		05	10	15	20	25	30	35	40	45	
WK05CT		Coated carbide. MT-CVD/CVD — TiN-TiCN-Al ₂ O ₃ . Increased wear resistance for long tool life at high cutting speeds. Enhanced edge strength against depth-of-cut notching in interrupted cuts.	HC-K05										
WK20CT		Coated carbide. MT-CVD/CVD — TiN-TiCN-Al ₂ O ₃ . Light and medium machining. For cast irons.	HC-K20										
WS10PT		An advanced multilayer PVD coating over a very deformation-resistant unalloyed carbide substrate. The new and improved coating improves edge stability with wide range speed and feed capabilities. WS10PT is ideal for finishing to general machining of most workpiece materials at a wide range of speed and feed capabilities. Excellent for machining most steels, stainless steels, cast irons, non-ferrous materials, and super alloys with improved edge toughness and higher cutting speed/feed capability.	HC-S10										
WS25PT		An advanced PVD grade with hard AlTiN coating and fine-grain unalloyed substrate. The new and improved coating improves edge stability with wide range speed and feed capabilities. WS25PT is ideal for general machining of most steels, stainless steels, high-temp alloys, titanium, irons, and non-ferrous materials in a wide range of speeds and feeds with improved edge toughness for interrupted cut and high feed rates.	HC-S25										
WU10HT		A hard, low-binder content, unalloyed WC/Co fine-grain grade. WU10HT offers exceptional edge wear and superior thermal deformation and depth-of-cut notch resistance. The grain structure is well controlled for minimal pits and flaws, which contributes to long, reliable service.	C3-C4										



Coatings provide high-speed capability and are engineered for finishing to heavy roughing.

P	Steel
M	Stainless Steel
K	Cast Iron
N	Non-Ferrous
S	High-Temp Alloys
H	Hardened Materials

		wear resistance ← → toughness											
Coating		Grade Description			05	10	15	20	25	30	35	40	45
THM		Uncoated carbide. Extraordinarily good balance of hardness, wear resistance, edge stability, and toughness. Light and medium machining. For cast iron, all non-ferrous metals, and non-metals. Useful in unfavorable conditions.	HW-K15										
				K									
				N									
				S									
TTM		Uncoated carbide. Medium machining. For steels and nodular cast iron.	HW-P25										
				P									
				M									
TTR		Uncoated carbide. Light and medium machining. For steels and nodular cast iron. To be used at low cutting speeds. Effective in unfavorable conditions.	HW-P35										
				P									
				M									
TT15		Cermet. Light machining. Extremely good wear resistance at higher cutting speeds. For steels and nodular cast iron. Recommended for high cutting speeds under favorable conditions.	HT-P15										
				P									
				M									



Experience Powering Productivity™

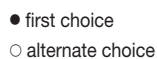
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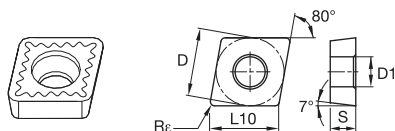
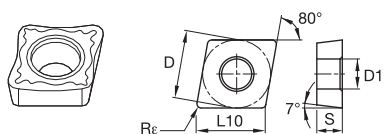
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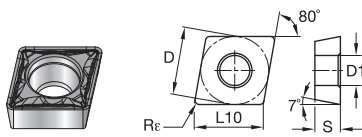


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ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WJ10HT	THM	TTM	TTR	TT15
		D		L10		S		Rε		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
CCMT060202	CCMT21505	6,35	1/4	6,45	.254	2,38	3/32	0,2	.008	2,80	.110	-	-	-	-	-	-	-	-	-	-	●	-	●	-	-
CCMT060204	CCMT2151	6,35	1/4	6,45	.254	2,38	3/32	0,4	1/64	2,80	.110	-	-	-	-	-	-	-	-	-	-	●	-	●	●	-
CCMT090304	CCMT321	9,53	3/8	9,67	.381	3,18	1/8	0,4	1/64	4,40	.173	-	-	-	-	-	-	-	-	-	-	●	-	●	-	-
CCMT090308	CCMT322	9,53	3/8	9,67	.381	3,18	1/8	0,8	1/32	4,40	.173	-	-	-	-	-	-	-	-	-	-	●	-	●	-	-
CCMT09T304	CCMT3251	9,53	3/8	9,67	.381	3,97	5/32	0,4	1/64	4,40	.173	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-
CCMT09T308	CCMT3252	9,53	3/8	9,67	.381	3,97	5/32	0,8	1/32	4,40	.173	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-
CCMT09T312	CCMT3253	9,53	3/8	9,67	.381	3,97	5/32	1,2	3/64	4,40	.173	-	-	-	-	-	-	-	-	-	-	-	-	-	●	-
CCMT120408	CCMT432	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,50	.217	-	-	-	-	-	-	-	-	-	-	●	-	●	-	-

[illegible]

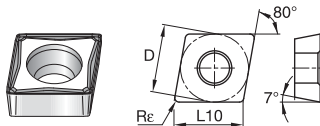
ISO catalog number	ANSI catalog number	Dimensions										Material Properties														
		D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTH
		mm	in	mm	in	mm	in	mm	in	mm	in															
CCMT12040441	CCMT43141	12,70	1/2	12,90	.508	4,76	3/16	0,4	1/64	5,50	.217	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-
CCMT12040841	CCMT43241	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,50	.217	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-



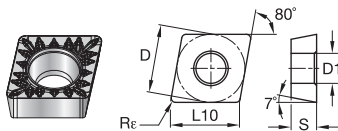
- first choice
- alternate choice

[illegible]

■ CCMT-FP

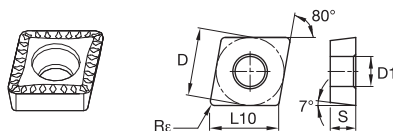
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■ CCMT-FW

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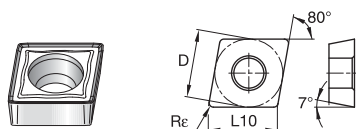
■ CCMT-MP

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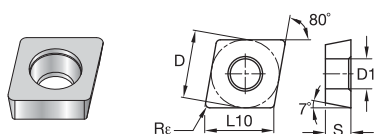


- first choice
- alternate choice

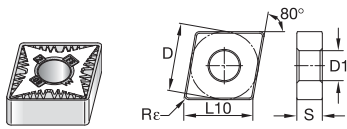
ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WN15CT	WN25CT	WN35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		D		L10		S		Rε		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
CCMT060208MU	CCMT2152MU	6,35	1/4	6,45	.254	2,38	3/32	0,8	1/32	2,80	.110	-	-	-	-	●	-	-	●	-	-	-	-	-	-	-
CCMT090304MU	CCMT321MU	9,53	3/8	9,67	.381	3,18	1/8	0,4	1/64	4,40	.173	-	●	-	-	●	-	-	-	-	-	-	-	-	-	-
CCMT090308MU	CCMT322MU	9,53	3/8	9,67	.381	3,18	1/8	0,8	1/32	4,40	.173	●	●	-	-	●	-	-	-	-	-	-	-	-	-	-
CCMT09T304MU	CCMT3251MU	9,53	3/8	9,67	.381	3,97	5/32	0,4	1/64	4,40	.173	●	●	-	-	●	-	●	●	●	●	-	-	-	-	-
CCMT09T308MU	CCMT3252MU	9,53	3/8	9,67	.381	3,97	5/32	0,8	1/32	4,40	.173	●	●	●	-	●	-	●	●	●	●	-	-	-	-	-
CCMT120408MU	CCMT432MU	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,50	.217	●	●	-	-	●	-	●	-	●	-	-	-	-	-	-



		D	L10	S	R _e	D1	WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK06CT	WK20CT	WS10PT	WS25PT	WU10HT	TMM	TTR	TTI15
ISO catalog number	ANSI catalog number	mm	in	mm	in	mm	in	mm	in	mm	in									
CCMT09T304MW	CCMT3251MW	9,53	3/8	9,67	.381	3,97	5/32	0,4	1/64	4,40	.173	●	●	-	-	-	-	-	-	-
CCMT09T308MW	CCMT3252MW	9,53	3/8	9,67	.381	3,97	5/32	0,8	1/32	4,40	.173	●	●	-	-	-	-	-	-	-
CCMT120404MW	CCMT431MW	12,70	1/2	12,90	.508	4,76	3/16	0,4	1/64	5,50	.217	●	●	-	-	-	-	-	-	-
CCMT120408MW	CCMT432MW	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,50	.217	●	●	-	-	-	-	-	-	-



ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		D		L10		S		Rε		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
CCMW060202	CCMW21505	6,35	1/4	6,45	.254	2,38	3/32	0,2	.008	2,80	.110	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-
CCMW060204	CCMW2151	6,35	1/4	6,45	.254	2,38	3/32	0,4	1/64	2,80	.110	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-
CCMW090302	CCMW3205	9,53	3/8	9,67	.381	3,18	1/8	0,2	.00787	4,40	.173	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-
CCMW090304	CCMW321	9,53	3/8	9,67	.381	3,18	1/8	0,4	1/64	4,40	.173	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-
CCMW090308	CCMW322	9,53	3/8	9,67	.381	3,18	1/8	0,8	1/32	4,40	.173	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
CCMW09T304	CCMW3251	9,53	3/8	9,67	.381	3,97	5/32	0,4	1/64	4,40	.173	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-
CCMW09T308	CCMW3252	9,53	3/8	9,67	.381	3,97	5/32	0,8	1/32	4,40	.173	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-
CCMW120404	CCMW431	12,70	1/2	12,90	.508	4,76	3/16	0,4	1/64	5,50	.217	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-
CCMW120408	CCMW432	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,50	.217	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-

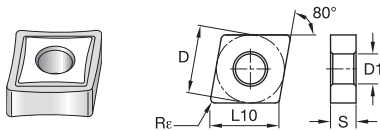


- first choice
- alternate choice

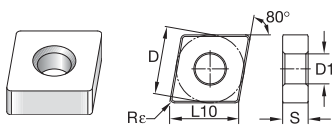
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■ CNGG-FS

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		D		L10		S		Rε		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
CNGG120402FS	CNGG4305FS	12,70	1/2	12,90	.508	4,76	3/16	0,2	.008	5,16	.203	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-
CNGG120401FS	CNGG430FS	12,70	1/2	12,90	.508	4,76	3/16	0,1	.004	5,16	.203	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-
CNGG120404FS	CNGG431FS	12,70	1/2	12,90	.508	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
CNGG120408FS	CNGG432FS	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
CNGG120412FS	CNGG433FS	12,70	1/2	12,90	.508	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-

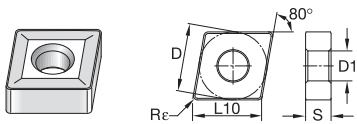


ISO catalog number	ANSI catalog number																								
		D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in														
CNGP120402	CNGP4305	12,70	1/2	12,90	.508	4,76	3/16	0,2	.008	5,16	.203	-	-	-	-	-	-	-	●	-	●	-	-	-	-
CNGP120401	CNGP430	12,70	1/2	12,90	.508	4,76	3/16	0,1	.004	5,16	.203	-	-	-	-	-	-	-	●	-	-	-	-	-	-
CNGP120404	CNGP431	12,70	1/2	12,90	.508	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	-	-	-	-	●	-	●	-	-	-	-
CNGP120408	CNGP432	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	-	-	●	-	●	-	-	-	-



■ CNMA

[illegible]

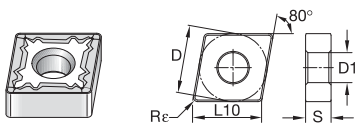


- first choice
- alternate choice

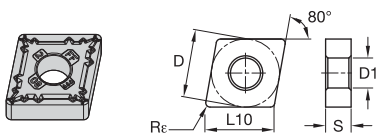
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■ CNMG

ISO catalog number	ANSI catalog number	D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in	mm	in													
CNMG120404	CNMG431	12,70	1/2	12,90	.508	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-
CNMG120408	CNMG432	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-
CNMG190612	CNMG643	19,05	3/4	19,34	.762	6,35	1/4	1,2	3/64	7,93	.313	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-

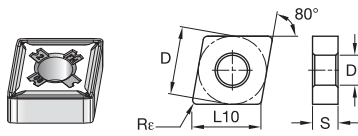


■ CNMG-22

[illegible]

■ CNMG-FF

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		D		L10		S		R _E		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
CNMG120404FF	CNMG431FF	12,70	1/2	12,90	.508	4,76	3/16	0,4	1/64	5,16	.203	●	-	-	-	●	-	-	●	●	-	-	-	-	-	-
CNMG120408FF	CNMG432FF	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,16	.203	●	-	-	-	●	-	-	●	●	-	-	-	-	-	-
CNMG120412FF	CNMG433FF	12,70	1/2	12,90	.508	4,76	3/16	1,2	3/64	5,16	.203	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-

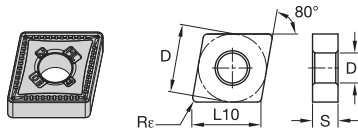


- first choice
- alternate choice

P																					
M																					
K																					
N																					
S																					
H																					

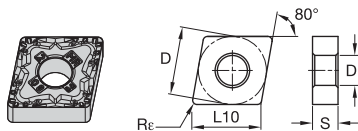
■ CNMG-FW

ISO catalog number	ANSI catalog number	D		L10		S		R _e		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
		mm	in	mm	in	mm	in	mm	in	mm	in															
CNMG120404FW	CNMG431FW	12,70	1/2	12,90	.508	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	●	●	-	●	-	-	-	-	-	-	-	-
CNMG120408FW	CNMG432FW	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,16	.203	●	-	-	●	●	-	●	-	-	-	-	-	-	-	-
CNMG120412FW	CNMG433FW	12,70	1/2	12,90	.508	4,76	3/16	1,2	3/64	5,16	.203	●	-	-	●	●	-	●	-	-	-	-	-	-	-	-



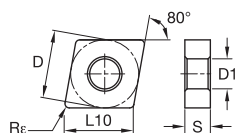
■ CNMG-ML

ISO catalog number	ANSI catalog number	D		L10		S		R _s		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS25PT	WU10HT	THM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in													
CNMG120404ML	CNMG431ML	12,70	1/2	12,90	.508	4,76	3/16	0,4	1/64	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-
CNMG120408ML	CNMG432ML	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-
CNMG120412ML	CNMG433ML	12,70	1/2	12,90	.508	4,76	3/16	1,2	3/64	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-
CNMG120416ML	CNMG434ML	12,70	1/2	12,90	.508	4,76	3/16	1,6	1/16	5,16	.203	-	●	-	-	-	-	●	-	-	-	-	-	-



■ CNMG-MR

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WJ10HT	THM	TTM	TTR	TT15
		D		L10		S		R _e		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
CNMG120404MR	CNMG431MR	12,70	1/2	12,90	.508	4,76	3/16	0,4	1/64	5,16	.203	●	●	●	-	-	-	-	-	-	-	-	-	-	-	-
CNMG120408MR	CNMG432MR	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,16	.203	●	●	●	-	●	●	-	-	-	-	-	-	-	-	-
CNMG120412MR	CNMG433MR	12,70	1/2	12,90	.508	4,76	3/16	1,2	3/64	5,16	.203	●	●	●	-	●	●	-	-	-	-	-	-	-	-	-
CNMG120416MR	CNMG434MR	12,70	1/2	12,90	.508	4,76	3/16	1,6	1/16	5,16	.203	●	●	-	-	●	●	-	-	-	-	-	-	-	-	-
CNMG160608MR	CNMG542MR	15,88	5/8	16,12	.635	6,35	1/4	0,8	1/32	6,35	.250	●	●	-	-	●	●	-	-	-	-	-	-	-	-	-
CNMG160612MR	CNMG543MR	15,88	5/8	16,12	.635	6,35	1/4	1,2	3/64	6,35	.250	●	●	●	-	●	●	-	-	-	-	-	-	-	-	-
CNMG160616MR	CNMG544MR	15,88	5/8	16,12	.635	6,35	1/4	1,6	1/16	6,35	.250	●	●	●	-	●	●	-	-	-	-	-	-	-	-	-
CNMG190612MR	CNMG643MR	19,05	3/4	19,34	.762	6,35	1/4	1,2	3/64	7,93	.313	●	●	●	-	●	●	-	-	-	-	-	-	-	-	-
CNMG190616MR	CNMG644MR	19,05	3/4	19,34	.762	6,35	1/4	1,6	1/16	7,93	.313	●	●	●	-	●	●	-	-	-	-	-	-	-	-	-

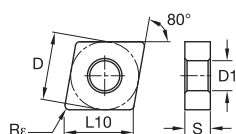


- first choice
- alternate choice

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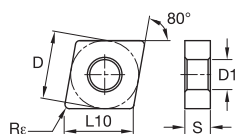
■ CNMG-MW

ISO catalog number	ANSI catalog number	D		L10		S		R _e		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTM _F
		mm	in	mm	in	mm	in	mm	in	mm	in															
CNMG120408MW	CNMG432MW	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	●	-	●	-	-	-	-	-	-	-	-
CNMG120412MW	CNMG433MW	12,70	1/2	12,90	.508	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	-	●	-	●	-	-	-	-	-	-	-	-



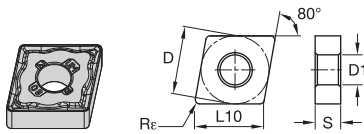
■ CNMG-RH

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS28PT	WU10HT	THM	TTM	TTR	TT45	
		D		L10		S		Rε		D1																	
		mm	in	mm	in	mm	in	mm	in	mm	in																
CNMG120408RH	CNMG432RH	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,16	.203	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-	-
CNMG120412RH	CNMG433RH	12,70	1/2	12,90	.508	4,76	3/16	1,2	3/64	5,16	.203	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-	-
CNMG120416RH	CNMG434RH	12,70	1/2	12,90	.508	4,76	3/16	1,6	1/16	5,16	.203	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-	-
CNMG160608RH	CNMG542RH	15,88	5/8	16,12	.635	6,35	1/4	0,8	1/32	6,35	.250	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-	-
CNMG160612RH	CNMG543RH	15,88	5/8	16,12	.635	6,35	1/4	1,2	3/64	6,35	.250	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-	-
CNMG160616RH	CNMG544RH	15,88	5/8	16,12	.635	6,35	1/4	1,6	1/16	6,35	.250	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-	-
CNMG190608RH	CNMG642RH	19,05	3/4	19,34	.762	6,35	1/4	0,8	1/32	7,93	.313	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-	-
CNMG190612RH	CNMG643RH	19,05	3/4	19,34	.762	6,35	1/4	1,2	3/64	7,93	.313	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-	-
CNMG190616RH	CNMG644RH	19,05	3/4	19,34	.762	6,35	1/4	1,6	1/16	7,93	.313	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-	-
CNMG190624RH	CNMG646RH	19,05	3/4	19,34	.762	6,35	1/4	2,4	3/32	7,93	.313	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-	-



■ CNMG-UF

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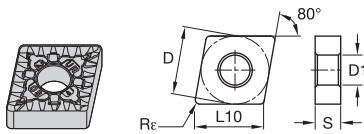


- first choice
- alternate choice

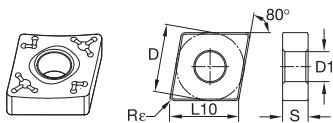
P																					
M																					
K																					
N																					
S																					
H																					

■ CNMG-UM

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTR	TTI15
		D		L10		S		Rε		D1															
		mm	in	mm	in	mm	in	mm	in	mm	in														
CNMG120404UM	CNMG431UM	12,70	1/2	12,90	.508	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	●	●	●	-	●	-	-	-	-	-	-
CNMG120408UM	CNMG432UM	12,70	1/2	12,90	.508	4,76	3/16	0,8	1/32	5,16	.203	●	●	-	●	●	●	-	-	-	-	-	-	-	-
CNMG120412UM	CNMG433UM	12,70	1/2	12,90	.508	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	●	●	●	-	●	-	-	-	-	-	-

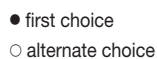
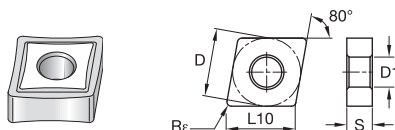
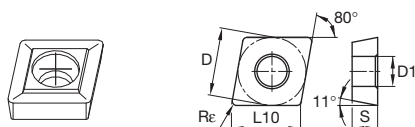


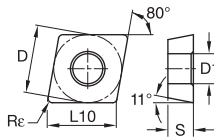
■ CNMG-UR

[illegible]

■ **CNMM-65**

[illegible]

[illegible][illegible][illegible][illegible]

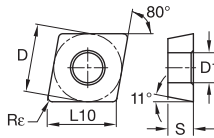
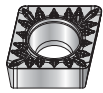


- first choice
- alternate choice

[illegible]

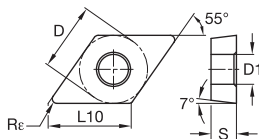
■ CPMT-FP

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115	
		D		L10		S		R _e		D1																	
CPMT060202FP	CPMT21505FP	6,35	1/4	6,45	.254	2,38	3/32	0,2	.008	2,80	.110	●	●	-	-	●	-	-	-	-	-	-	-	-	-	-	-
CPMT060204FP	CPMT2151FP	6,35	1/4	6,45	.254	2,38	3/32	0,4	1/64	2,80	.110	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-	-
CPMT060208FP	CPMT2152FP	6,35	1/4	6,45	.254	2,38	3/32	0,8	1/32	2,80	.110	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-	-
CPMT09T302FP	CPMT32505FP	9,53	3/8	9,67	.381	3,97	5/32	0,2	.008	4,40	.173	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-	-
CPMT09T304FP	CPMT3251FP	9,53	3/8	9,67	.381	3,97	5/32	0,4	1/64	4,40	.173	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-	-
CPMT09T308FP	CPMT3252FP	9,53	3/8	9,67	.381	3,97	5/32	0,8	1/32	4,40	.173	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-	-



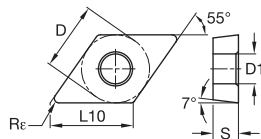
■ CPMT-MP

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTR	TT115	
		D		L10		S		R _e		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
CPMT060208MP	CPMT2152MP	6,35	1/4	6,45	.254	2,38	3/32	0,8	1/32	2,80	.110	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-
CPMT09T308MP	CPMT3252MP	9,53	3/8	9,67	.381	3,97	5/32	0,8	1/32	4,40	.173	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-
CPMT09T312MP	CPMT3253MP	9,53	3/8	9,67	.381	3,97	5/32	1,2	3/64	4,40	.173	-	●	-	●	-	-	-	●	-	-	-	-	-	-	-



■ DCMT

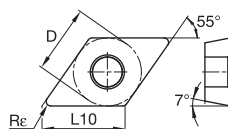
ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WJ10HT	THM	TTM	TTR	TT15	
		D		L10		S		R _e		D1																	
		mm	in	mm	in	mm	in	mm	in	mm	in																
DCMT070204	DCMT2151	6,35	1/4	7,75	.305	2,38	3/32	0,4	1/64	2,80	.110	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	
DCMT11T304	DCMT3251	9,53	3/8	11,63	.458	3,97	5/32	0,4	1/64	4,40	.173	-	-	-	-	-	-	-	-	-	-	●	-	●	●	-	
DCMT11T308	DCMT3252	9,53	3/8	11,63	.458	3,97	5/32	0,8	1/32	4,40	.173	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	
DCMT11T312	DCMT3253	9,53	3/8	11,63	.458	3,97	5/32	1,2	3/64	4,40	.173	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	
DCMT150404	DCMT431	12,70	1/2	15,50	.610	4,76	3/16	0,4	1/64	5,50	.217	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	
DCMT150408	DCMT432	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,50	.217	-	-	-	-	-	-	-	-	-	-	●	-	●	-	-	
DCMT150412	DCMT433	12,70	1/2	15,50	.610	4,76	3/16	1,2	3/64	5,50	.217	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	
DCMT150416	DCMT434	12,70	1/2	15,50	.610	4,76	3/16	1,6	—	5,50	.217	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-	



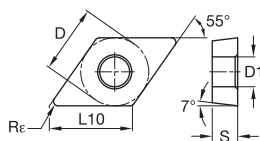
- first choice
- alternate choice

■ DCMT-FP

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in	-	●	-	●	-	-	-	-	-	-	-	-	-	-	-
DCMT070202FP	DCMT21505FP	6,35	1/4	7,75	.305	2,38	3/32	0,2	.008	2,80	.110	-	●	-	-	●	-	-	-	-	-	-	-	-	-	-
DCMT070204FP	DCMT2151FP	6,35	1/4	7,75	.305	2,38	3/32	0,4	1/64	2,80	.110	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-
DCMT070208FP	DCMT2152FP	6,35	1/4	7,75	.305	2,38	3/32	0,8	1/32	2,80	.110	-	●	-	-	●	-	-	-	-	-	-	-	-	-	-
DCMT11T302FP	DCMT32505FP	9,53	3/8	11,63	.458	3,97	5/32	0,2	.008	4,40	.173	●	●	-	-	●	-	-	-	-	-	-	-	-	-	-
DCMT11T304FP	DCMT3251FP	9,53	3/8	11,63	.458	3,97	5/32	0,4	1/64	4,40	.173	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-
DCMT11T308FP	DCMT3252FP	9,53	3/8	11,63	.458	3,97	5/32	0,8	1/32	4,40	.173	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-
DCMT11T312FP	DCMT3253FP	9,53	3/8	11,63	.458	3,97	5/32	1,2	3/64	4,40	.173	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-
DCMT150404FP	DCMT431FP	12,70	1/2	15,50	.610	4,76	3/16	0,4	1/64	5,50	.217	●	●	-	-	●	-	-	-	-	-	-	-	-	-	-
DCMT150408FP	DCMT432FP	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,50	.217	●	●	-	-	●	-	-	●	-	-	-	-	-	-	-

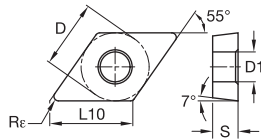
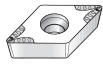


■ DCMT-FW

[illegible]

■ DCMT-MP

[illegible]

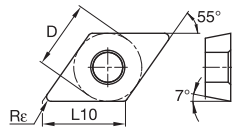
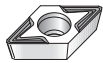


- first choice
- alternate choice

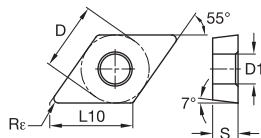
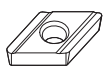
[illegible]

■ DCMT-MU

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTR	TT115
		D		L10		S		R _e		D1															
		mm	in	mm	in	mm	in	mm	in	mm	in														
DCMT11T304MU	DCMT3251MU	9,53	3/8	11,63	.458	3,97	5/32	0,4	1/64	4,40	.173	●	●	-	-	●	●	●	●	●	-	-	-	-	-
DCMT11T308MU	DCMT3252MU	9,52	3/8	11,63	.458	3,97	.156	0,8	.0315	4,40	.173	●	-	-	-	●	-	●	●	●	-	-	-	-	-
DCMT150408MU	DCMT432MU	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,50	.217	●	●	-	-	●	-	●	●	●	-	-	-	-	-
DCMT150412MU	DCMT433MU	12,70	1/2	15,50	.610	4,76	3/16	1,2	3/64	5,50	.217	-	-	-	-	-	-	●	●	-	-	-	-	-	-

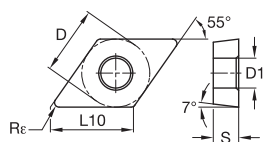
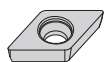


■ DCMT-MW

[illegible]

■ DCMX-18

ISO catalog number	ANSI catalog number	D		L10		S		R _e		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	THM	TTR	TT115	
		mm	in	mm	in	mm	in	mm	in	mm	in	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—
DCMX11T302R18	DCMX32505R18	9,53	3/8	11,63	.458	3,97	5/32	0,2	.008	4,30	.169	—	—	—	—	—	—	—	—	—	—	—	●	—	—	—	—

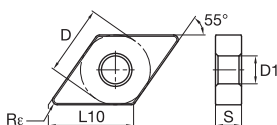


- first choice
- alternate choice

[illegible]

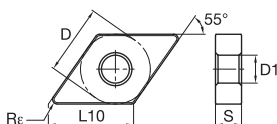
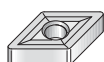
■ DCMW

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTT45	
		mm	in	mm	in	mm	in	mm	in	mm	in																
DCMW070204	DCMW2151	6,35	1/4	7,75	.305	2,38	3/32	0,4	1/64	2,80	.110	-	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-
DCMW11T304	DCMW3251	9,53	3/8	11,63	.458	3,97	5/32	0,4	1/64	4,40	.173	-	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-
DCMW150408	DCMW432	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,50	.217	-	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-



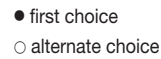
■ DNGG-FS

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTTF
		D		L10		S		R _e		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
DNGG110402FS	DNGG3305FS	9,52	3/8	11,63	.458	4,76	3/16	0,2	.008	3,81	.150	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
DNGG110404FS	DNGG331FS	9,52	3/8	11,63	.458	4,76	3/16	0,4	1/64	3,81	.150	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
DNGG110408FS	DNGG332FS	9,52	3/8	11,63	.458	4,76	3/16	0,8	1/32	3,81	.150	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
DNGG150402FS	DNGG4305FS	12,70	1/2	15,50	.610	4,76	3/16	0,2	.008	5,16	.203	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
DNGG150401FS	DNGG430FS	12,70	1/2	15,50	.610	4,76	3/16	0,1	.004	5,16	.203	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
DNGG150404FS	DNGG431FS	12,70	1/2	15,50	.610	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
DNGG150408FS	DNGG432FS	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
DNGG150412FS	DNGG433FS	12,70	1/2	15,50	.610	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
DNGG150604FS	DNGG441FS	12,70	1/2	15,50	.610	6,35	1/2	0,4	1/64	5,16	.203	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
DNGG150608FS	DNGG442FS	12,70	1/2	15,50	.610	6,35	1/4	0,8	1/32	5,16	.203	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-



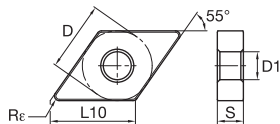
■ DNGP

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTT	TT15
		D		L10		S		R _ε		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
DNGP150402	DNGP4305	12,70	1/2	15,50	.610	4,76	3/16	0,2	.008	5,16	.203	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-
DNGP150401	DNGP430	12,70	1/2	15,50	.610	4,76	3/16	0,1	.004	5,16	.203	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-
DNGP150404	DNGP431	12,70	1/2	15,50	.610	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-
DNGP150408	DNGP432	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-

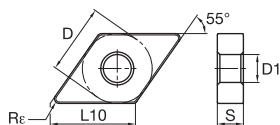


■ DNMA

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	TMM	TTM	TTR	TT115	
		D		L10		S		Rε		D1																	
		mm	in	mm	in	mm	in	mm	in	mm	in																
DNMA110408	DNMA332	9,53	3/8	11,63	.458	4,76	3/16	0,8	1/32	3,81	.150	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
DNMA110412	DNMA333	9,53	3/8	11,63	.458	4,76	3/16	1,2	3/64	3,81	.150	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
DNMA150408	DNMA432	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
DNMA150412	DNMA433	12,70	1/2	15,50	.610	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
DNMA150416	DNMA434	12,70	1/2	15,50	.610	4,76	3/16	1,6	1/16	5,16	.203	-	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
DNMA150608	DNMA442	12,70	1/2	15,50	.610	6,35	1/4	0,8	1/32	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
DNMA150612	DNMA443	12,70	1/2	15,50	.610	6,35	1/4	1,2	3/64	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
DNMA150616	DNMA444	12,70	1/2	15,50	.610	6,35	1/4	1,6	1/16	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-

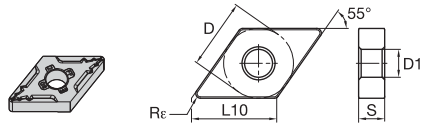


■ DNMG-22

[illegible]

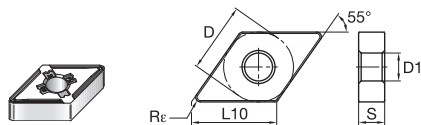
■ DNMG-CT

ISO catalog number	ANSI catalog number																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
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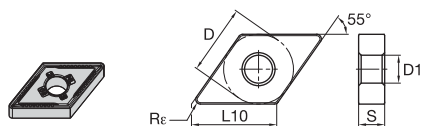
■ DNMG-FF

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
DNMG110404FF	DNMG331FF	9,53	3/8	11,63	.458	4,76	3/16	0,4	1/64	3,81	.150	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-
DNMG110408FF	DNMG332FF	9,53	3/8	11,63	.458	4,76	3/16	0,8	1/32	3,81	.150	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-
DNMG110412FF	DNMG333FF	9,53	3/8	11,63	.458	4,76	3/16	1,2	3/64	3,81	.150	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-
DNMG150404FF	DNMG431FF	12,70	1/2	15,50	.610	4,76	3/16	0,4	1/64	5,16	.203	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-
DNMG150408FF	DNMG432FF	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,16	.203	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-
DNMG150412FF	DNMG433FF	12,70	1/2	15,50	.610	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-
DNMG150604FF	DNMG441FF	12,70	1/2	15,50	.610	6,35	1/4	0,4	1/64	5,16	.203	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-
DNMG150608FF	DNMG442FF	12,70	1/2	15,50	.610	6,35	1/4	0,8	1/32	5,16	.203	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-
DNMG150612FF	DNMG443FF	12,70	1/2	15,50	.610	6,35	1/4	1,2	3/64	5,16	.203	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-



■ DNMG-FW

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
DNMG110404FW	DNMG331FW	9,53	3/8	11,63	.458	4,76	3/16	0,4	1/64	3,81	.150	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DNMG110408FW	DNMG332FW	9,53	3/8	11,63	.458	4,76	3/16	0,8	1/32	3,81	.150	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DNMG150404FW	DNMG431FW	12,70	1/2	15,50	.610	4,76	3/16	0,4	1/64	5,16	.203	●	-	-	●	●	●	-	-	-	-	-	-	-	-	-
DNMG150408FW	DNMG432FW	12,70	1/2	15,50	.610	4,76	3/16	0,4	.016	5,16	.203	●	-	-	●	●	●	-	-	-	-	-	-	-	-	-
DNMG150604FW	DNMG441FW	12,70	1/2	15,50	.610	6,35	1/4	0,4	1/64	5,16	.203	●	-	-	●	●	●	-	-	-	-	-	-	-	-	-
DNMG150608FW	DNMG442FW	12,70	1/2	15,50	.610	6,35	1/4	0,4	.016	5,16	.203	●	-	-	●	●	●	-	-	-	-	-	-	-	-	-

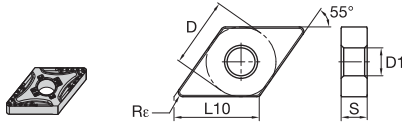


■ DNMG-ML

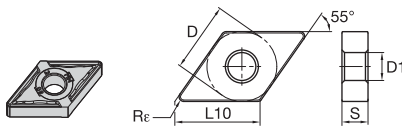
ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
DNMG110404ML	DNMG331ML	9,53	3/8	11,63	.458	4,76	3/16	0,4	1/64	3,81	.150	●	●	-	-	-	-	●	●	-	-	-	-	-	-	-
DNMG110408ML	DNMG332ML	9,53	3/8	11,63	.458	4,76	3/16	0,8	1/32	3,81	.150	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-
DNMG110412ML	DNMG333ML	9,53	3/8	11,63	.458	4,76	3/16	1,2	3/64	3,81	.150	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DNMG150404ML	DNMG431ML	12,70	1/2	15,50	.610	4,76	3/16	0,4	1/64	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-
DNMG150408ML	DNMG432ML	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-
DNMG150412ML	DNMG433ML	12,70	1/2	15,50	.610	4,76	3/16	1,2	3/64	5,16	.203	●	-	-	-	-	●	●	-	-	-	-	-	-	-	-
DNMG150604ML	DNMG441ML	12,70	1/2	15,50	.610	6,35	1/4	0,4	1/64	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-
DNMG150608ML	DNMG442ML	12,70	1/2	15,50	.610	6,35	1/4	0,8	1/32	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-
DNMG150612ML	DNMG443ML	12,70	1/2	15,50	.610	6,35	1/4	1,2	3/64	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-

● first choice
○ alternate choice

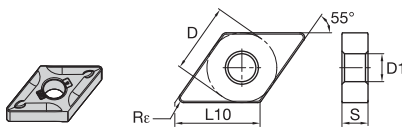
P	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
M	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
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H	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○


■ DNMG-MR

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in															
DNMG110408MR	DNMG332MR	9,53	3/8	11,63	.458	4,76	3/16	0,8	1/32	3,81	.150	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○
DNMG150404MR	DNMG431MR	12,70	1/2	15,50	.610	4,76	3/16	0,4	1/64	5,16	.203	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○
DNMG150408MR	DNMG432MR	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,16	.203	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○
DNMG150412MR	DNMG433MR	12,70	1/2	15,50	.610	4,76	3/16	1,2	3/64	5,16	.203	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○
DNMG150604MR	DNMG441MR	12,70	1/2	15,50	.610	6,35	1/4	0,4	1/64	5,16	.203	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○
DNMG150608MR	DNMG442MR	12,70	1/2	15,50	.610	6,35	1/4	0,8	1/32	5,16	.203	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○
DNMG150612MR	DNMG443MR	12,70	1/2	15,50	.610	6,35	1/4	1,2	3/64	5,16	.203	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○


■ DNMG-MW

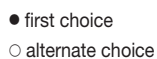
ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in															
DNMG150408MW	DNMG432MW	12,70	1/2	15,50	.610	4,76	3/16	0,4	—	5,16	.203	●	●	—	●	—	●	—	—	—	—	—	—	—	—	—
DNMG150412MW	DNMG433MW	12,70	1/2	15,50	.610	4,76	3/16	1,2	3/64	5,16	.203	—	—	—	●	—	●	—	—	—	—	—	—	—	—	—
DNMG150608MW	DNMG442MW	12,70	1/2	15,50	.610	6,35	1/4	0,4	—	5,16	.203	●	●	—	●	—	●	—	—	—	—	—	—	—	—	—
DNMG150612MW	DNMG443MW	12,70	1/2	15,50	.610	6,35	1/4	1,2	3/64	5,16	.203	—	—	—	●	—	●	—	—	—	—	—	—	—	—	—


■ DNMG-RH

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in															
DNMG150408RH	DNMG432RH	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,16	.203	●	●	●	—	●	—	●	—	—	—	—	—	—	—	—
DNMG150412RH	DNMG433RH	12,70	1/2	15,50	.610	4,76	3/16	1,2	3/64	5,16	.203	●	●	●	—	—	—	●	—	—	—	—	—	—	—	—
DNMG150608RH	DNMG442RH	12,70	1/2	15,50	.610	6,35	1/4	0,8	1/32	5,16	.203	●	●	●	—	—	—	●	—	—	—	—	—	—	—	—
DNMG150612RH	DNMG443RH	12,70	1/2	15,50	.610	6,35	1/4	1,2	3/64	5,16	.203	●	●	●	—	—	—	●	—	—	—	—	—	—	—	—
DNMG150616RH	DNMG444RH	12,70	1/2	15,50	.610	6,35	1/4	1,6	1/16	5,16	.203	●	●	●	—	—	—	●	—	—	—	—	—	—	—	—
DNMG190612RH	DNMG543RH	15,88	5/8	19,38	.763	6,35	1/4	1,2	3/64	6,35	.250	●	●	●	—	—	—	—	—	—	—	—	—	—	—	—

● first choice
○ alternate choice

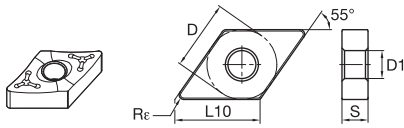
P	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
M	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
K	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
N	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
S	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
H	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

[illegible]

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT14F
		mm	in	mm	in	mm	in	mm	in	mm	in															
DNMG110404UM	DNMG331UM	9,53	3/8	11,63	.458	4,76	3/16	0,4	1/64	3,81	.150	-	-	-	●	●	●	-	-	-	-	-	-	-	-	-
DNMG110408UM	DNMG332UM	9,53	3/8	11,63	.458	4,76	3/16	0,8	1/32	3,81	.150	-	-	-	●	●	●	-	-	●	-	-	-	-	-	-
DNMG110412UM	DNMG333UM	9,53	3/8	11,63	.458	4,76	3/16	1,2	3/64	3,81	.150	-	-	-	●	●	●	-	-	-	-	-	-	-	-	-
DNMG150404UM	DNMG431UM	12,70	1/2	15,50	.610	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	●	●	●	-	-	●	-	-	-	-	-	-
DNMG150408UM	DNMG432UM	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,16	.203	●	●	-	●	●	●	-	-	●	-	-	-	-	-	-
DNMG150412UM	DNMG433UM	12,70	1/2	15,50	.610	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	●	●	●	-	-	●	-	-	-	-	-	-
DNMG150604UM	DNMG441UM	12,70	1/2	15,50	.610	6,35	1/4	0,4	1/64	5,16	.203	-	-	-	●	●	●	-	-	●	-	-	-	-	-	-
DNMG150608UM	DNMG442UM	12,70	1/2	15,50	.610	6,35	1/4	0,8	1/32	5,16	.203	-	●	-	●	●	●	-	-	●	●	-	-	-	-	-
DNMG150612UM	DNMG443UM	12,70	1/2	15,50	.610	6,35	1/4	1,2	3/64	5,16	.203	-	-	-	●	●	●	-	-	●	●	-	-	-	-	-
DNMG150616UM	DNMG444UM	12,70	1/2	15,50	.610	6,35	1/4	1,6	1/16	5,16	.203	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-



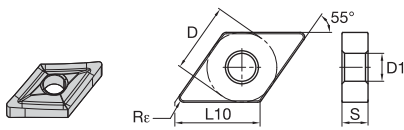
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		mm	in	mm	in	mm	in	mm	in	mm	in															
DNMG110408UR	DNMGG332UR	9,53	3/8	11,63	.458	4,76	3/16	0,8	1/32	3,81	.150	●	●	●	●	●	-	●	-	-	-	-	-	-	-	-
DNMG110412UR	DNMGG333UR	9,53	3/8	11,63	.458	4,76	3/16	1,2	3/64	3,81	.150	●	●	-	●	-	-	●	-	-	-	-	-	-	-	-
DNMG150408UR	DNMG432UR	12,70	1/2	15,50	.610	4,76	3/16	0,8	1/32	5,16	.203	●	●	●	●	●	-	●	-	●	-	-	-	-	-	-
DNMG150412UR	DNMG433UR	12,70	1/2	15,50	.610	4,76	3/16	1,2	3/64	5,16	.203	●	●	●	-	●	-	●	-	●	-	-	-	-	-	-
DNMG150416UR	DNMG434UR	12,70	1/2	15,50	.610	4,76	3/16	1,6	1/16	5,16	.203	-	-	-	-	●	-	●	●	-	-	-	-	-	-	-
DNMG150608UR	DNMG442UR	12,70	1/2	15,50	.610	6,35	1/4	0,8	1/32	5,16	.203	●	●	●	●	●	-	●	-	●	-	-	-	-	-	-
DNMG150612UR	DNMG443UR	12,70	1/2	15,50	.610	6,35	1/4	1,2	3/64	5,16	.203	●	●	●	●	●	●	●	-	-	-	-	-	-	-	-
DNMG150616UR	DNMG444UR	12,70	1/2	15,50	.610	6,35	1/4	1,6	1/16	5,16	.203	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-



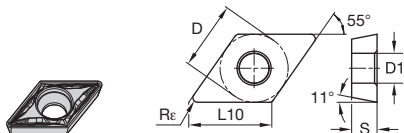
- first choice
- alternate choice

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■ DNMM-65

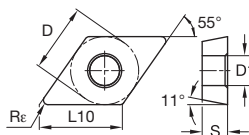
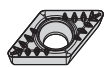
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■ DNMP

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■ DPMT-FP

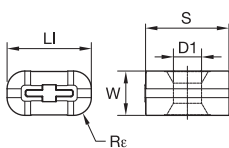
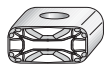
ISO catalog number	ANSI catalog number	D		L10		S		R _e		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in														
DPMT070204FP	DPMT2151FP	6,35	1/4	7,75	.305	2,38	3/32	0,4	1/64	2,80	.110	●	●	-	●	●	-	-	-	-	-	-	-	-	-
DPMT11T304FP	DPMT3251FP	9,53	3/8	11,63	.458	3,97	5/32	0,4	1/64	4,40	.173	●	●	-	●	●	-	-	-	-	-	-	-	-	-
DPMT11T308FP	DPMT3252FP	9,53	3/8	11,63	.458	3,97	5/32	0,8	1/32	4,40	.173	●	●	-	●	-	-	●	-	-	-	-	-	-	-



- first choice
- alternate choice

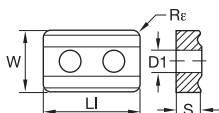
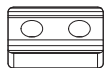
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ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTT	TT45
		mm	in	mm	in	mm	in	mm	in	mm	in	—	●	—	—	—	—	—	●	—	—	—	—	—	—	—
DPMT11T308MP	DPMT3252MP	9,53	3/8	11,63	.458	3,97	5/32	0,8	1/32	4,40	.173	—	●	—	—	—	—	—	●	—	—	—	—	—	—	—



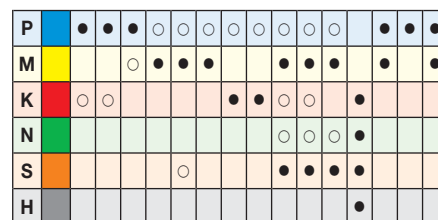
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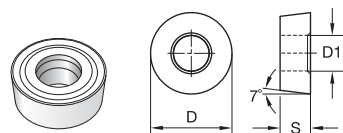
ISO catalog number	ANSI catalog number	W		LI		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
LNUX19194013	LNUX19194013	10,00	.394	19,05	.750	19,05	3/4	4,0	.158	6,35	.250	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-
LNUX30194013	LNUX30194013	12,00	.472	30,00	1.181	19,05	3/4	4,0	.158	6,35	.250	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-



■ **LNUX-EN95**

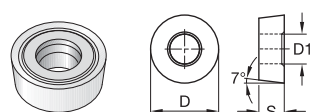
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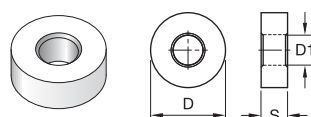
■ RCMT-T

ISO catalog number	ANSI catalog number	D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTH5
		mm	in	mm	in	mm	in	mm	in	mm	in															
RCMT1606M0T	RCMT1606M0T	16,00	.630	—	—	6,35	1/4	—	—	5,50	.217	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—



■ RCMX

ISO catalog number	ANSI catalog number	D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTH5
		mm	in	mm	in	mm	in	mm	in	mm	in															
RCMX2006M0T	RCMX2006M0T	20,00	.7874	—	—	6,35	1/4	—	—	6,50	.256	●	●	●	—	—	—	—	●	—	—	—	—	—	—	—
RCMX2507M0T	RCMX2507M0T	25,00	.63/64	—	—	7,94	5/16	—	—	7,40	.291	●	●	●	—	—	—	—	●	—	—	—	—	—	●	—
RCMX3209M0T	RCMX3209M0T	32,00	1.2598	—	—	9,53	3/8	—	—	9,50	.374	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—

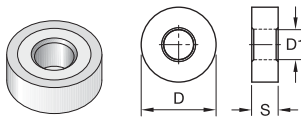


■ RNMA

ISO catalog number	ANSI catalog number	D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTH5
		mm	in	mm	in	mm	in	mm	in	mm	in															
RNMA120400	RNMA43	12,70	1/2	—	—	4,76	3/16	—	—	5,16	.203	—	—	—	—	—	●	●	—	—	—	—	—	—	—	—

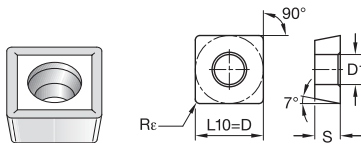
● first choice
○ alternate choice

P	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
M	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
K	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
N	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
S	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
H	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○



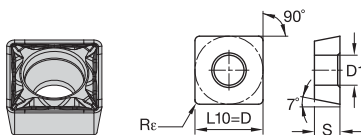
RNMG-RH

ISO catalog number	ANSI catalog number	D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
RNMG090300RH	RNMG32RH	9,53	3/8	—	—	3,18	1/8	—	—	3,81	.150	●	●	-	-	-	-	-	-	-	-	-	-	-	-	-
RNMG120400RH	RNMG43RH	12,70	1/2	—	—	4,76	3/16	—	—	5,16	.203	●	●	●	-	-	-	-	-	-	-	-	-	-	-	-
RNMG190600RH	RNMG64RH	19,05	3/4	—	—	6,35	1/4	—	—	7,93	.313	●	●	●	-	-	-	●	-	-	-	-	-	-	-	-



SCMT

ISO catalog number	ANSI catalog number	D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
SCMT090304	SCMT321	9,53	3/8	9,53	.375	3,18	1/8	0,4	1/64	4,40	.173	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
SCMT09T304	SCMT3251	9,53	3/8	9,53	.375	3,97	5/32	0,4	1/64	4,40	.173	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
SCMT09T308	SCMT3252	9,53	3/8	9,53	.375	3,97	5/32	0,8	1/32	4,40	.173	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
SCMT120408	SCMT432	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,50	.217	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
SCMT120412	SCMT433	12,70	1/2	12,70	.500	4,76	3/16	1,2	3/64	5,50	.217	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
SCMT150512	SCMT5353	15,88	5/8	15,88	.625	5,56	7/32	1,2	3/64	5,50	.217	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

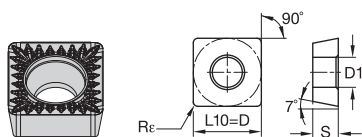


SCMT-FP

ISO catalog number	ANSI catalog number	D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
SCMT09T304FP	SCMT3251FP	9,53	3/8	9,53	.375	3,97	5/32	0,4	1/64	4,40	.173	●	●	—	●	●	—	—	—	—	—	—	—	—	—	—
SCMT09T308FP	SCMT3252FP	9,53	3/8	9,53	.375	3,97	5/32	0,8	1/32	4,40	.173	●	●	—	●	●	—	—	—	—	—	—	—	—	—	—
SCMT120404FP	SCMT431FP	12,70	1/2	12,70	.500	4,76	3/16	0,4	1/64	5,50	.217	—	—	—	●	—	—	—	—	—	—	—	—	—	—	—
SCMT120408FP	SCMT432FP	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,50	.217	●	●	—	●	●	—	—	—	—	—	—	—	—	—	—
SCMT120412FP	SCMT433FP	12,70	1/2	12,70	.500	4,76	3/16	1,2	3/64	5,50	.217	●	●	—	●	—	—	—	—	—	—	—	—	—	—	—

P	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
M	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
K	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
N	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
S	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
H	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

● first choice
○ alternate choice

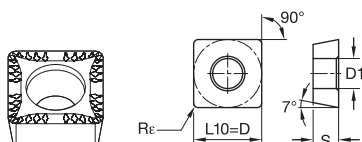


- first choice
- alternate choice

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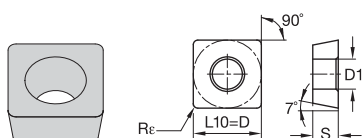
■ SCMT-MP

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		D		L10		S		Rε		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
SCMT09T304MP	SCMT3251MP	9,53	3/8	9,53	.375	3,97	5/32	0,4	1/64	4,40	.173	–	●	–	●	●	–	–	●	–	–	–	–	–	–	–
SCMT09T308MP	SCMT3252MP	9,53	3/8	9,53	.375	3,97	5/32	0,8	1/32	4,40	.173	●	●	–	●	●	–	–	●	–	–	–	–	–	–	–
SCMT120404MP	SCMT431MP	12,70	1/2	12,70	.500	4,76	3/16	0,4	1/64	5,50	.217	–	●	–	●	●	–	–	●	–	–	–	–	–	–	–
SCMT120408MP	SCMT432MP	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,50	.217	●	●	–	●	●	–	–	●	–	–	–	–	–	–	–
SCMT120412MP	SCMT433MP	12,70	1/2	12,70	.500	4,76	3/16	1,2	3/64	5,50	.217	–	●	–	●	●	–	–	●	–	–	–	–	–	–	–

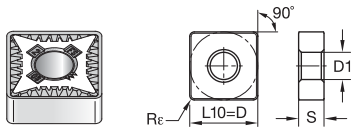


■ SCMT-MU

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT4E
		mm	in	mm	in	mm	in	mm	in	mm	in															
SCMT090308MU	SCMT322MU	9,53	3/8	9,53	.375	3,18	1/8	0,8	1/32	4,40	.173	●	-	-	-	-	-	-	●	-	-	-	-	-	-	-
SCMT09T304MU	SCMT3251MU	9,53	3/8	9,53	.375	3,97	5/32	0,4	1/64	4,40	.173	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-
SCMT09T308MU	SCMT3252MU	9,53	3/8	9,53	.375	3,97	5/32	0,8	1/32	4,40	.173	●	●	●	-	-	-	-	●	●	-	-	-	-	-	-



ISO catalog number	ANSI catalog number	D		L10		S		R _E		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTM _E	
		mm	in	mm	in	mm	in	mm	in	mm	in																
SCMW090304	SCMW321	9,53	3/8	9,53	.375	3,18	1/8	0,4	1/64	4,40	.173	-	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-
SCMW09T308	SCMW3252	9,53	3/8	9,53	.375	3,97	5/32	0,8	1/32	4,40	.173	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	
SCMW120408	SCMW432	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,50	.217	-	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-

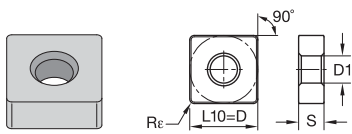


- first choice
- alternate choice

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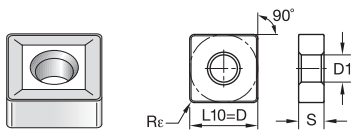
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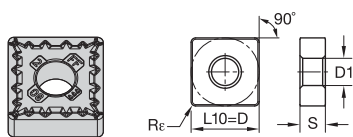
ISO catalog number	ANSI catalog number	D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS28PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
SNGG120408FS	SNGG432FS	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	-	-	-	●	-	●	-	-	-	-



■ SNMA

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	TMM	TTM	TTR	TT115
		D		L10		S		Rε		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
SNMA120408	SNMA432	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	●	●	-	-	-	●	-	-	-	-
SNMA120412	SNMA433	12,70	1/2	12,70	.500	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
SNMA120416	SNMA434	12,70	1/2	12,70	.500	4,76	3/16	1,6	1/16	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
SNMA150608	SNMA542	15,88	5/8	15,88	.625	6,35	1/4	0,8	1/32	6,35	.250	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-
SNMA150612	SNMA543	15,88	5/8	15,88	.625	6,35	1/4	1,2	3/64	6,35	.250	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
SNMA150616	SNMA544	15,88	5/8	15,88	.625	6,35	1/4	1,6	1/16	6,35	.250	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
SNMA190612	SNMA643	19,05	3/4	19,05	.750	6,35	1/4	1,2	3/64	7,93	.313	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
SNMA190616	SNMA644	19,05	3/4	19,05	.750	6,35	1/4	1,6	1/16	7,93	.313	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-

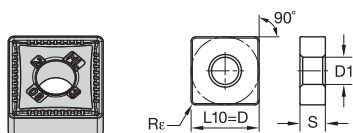
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- first choice
- alternate choice

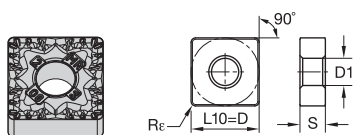
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■ SNMG-FF

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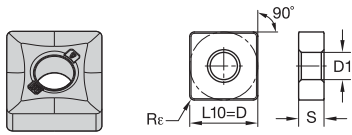
■ SNMG-ML

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTH45
		D		L10		S		Rε		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
SNMG090304ML	SNMG321ML	9,53	3/8	9,53	.375	3,18	1/8	0,4	1/64	3,81	.150	●	-	-	-	-	-	-	-	-	-	-	-	-	-	-
SNMG090308ML	SNMG322ML	9,53	3/8	9,53	.375	3,18	1/8	0,8	1/32	3,81	.150	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-
SNMG120404ML	SNMG431ML	12,70	1/2	12,70	.500	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-
SNMG120408ML	SNMG432ML	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-
SNMG120412ML	SNMG433ML	12,70	1/2	12,70	.500	4,76	3/16	1,2	3/64	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-
SNMG120416ML	SNMG434ML	12,70	1/2	12,70	.500	4,76	3/16	1,6	1/16	5,16	.203	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-



■ SNMG-MR

ISO catalog number	ANSI catalog number																									
		D		L10		S		R _e		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTH5
SNMG120408MR	SNMG432MR	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,16	.203	●	●	●	-	●	●	-	-	-	-	-	-	-	-	-
SNMG120412MR	SNMG433MR	12,70	1/2	12,70	.500	4,76	3/16	1,2	3/64	5,16	.203	●	●	-	-	●	●	-	-	-	-	-	-	-	-	-
SNMG120416MR	SNMG434MR	12,70	1/2	12,70	.500	4,76	3/16	1,6	1/16	5,16	.203	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
SNMG150608MR	SNMG542MR	15,88	5/8	15,88	.625	6,35	1/4	0,8	1/32	6,35	.250	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
SNMG150612MR	SNMG543MR	15,88	5/8	15,88	.625	6,35	1/4	1,2	3/64	6,35	.250	●	-	-	-	●	●	-	-	-	-	-	-	-	-	-
SNMG150616MR	SNMG544MR	15,88	5/8	15,88	.625	6,35	1/4	1,6	1/16	6,35	.250	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
SNMG190612MR	SNMG643MR	19,05	3/4	19,05	.750	6,35	1/4	1,2	3/64	7,93	.313	●	●	●	-	●	●	-	-	-	-	-	-	-	-	-
SNMG190616MR	SNMG644MR	19,05	3/4	19,05	.750	6,35	1/4	1,6	1/16	7,93	.313	●	-	-	-	●	●	-	-	-	-	-	-	-	-	-

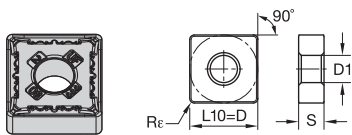


- first choice
- alternate choice

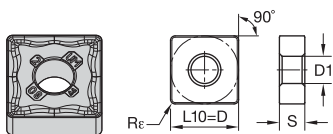
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■ SNMG-RH

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		D		L10		S		R _e		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
SNMG120408RH	SNMG432RH	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,16	.203	●	●	●	—	●	—	●	—	—	—	—	—	—	—	—
SNMG120412RH	SNMG433RH	12,70	1/2	12,70	.500	4,76	3/16	1,2	3/64	5,16	.203	●	●	●	—	●	—	●	—	—	—	—	—	—	—	—
SNMG120416RH	SNMG434RH	12,70	1/2	12,70	.500	4,76	3/16	1,6	1/16	5,16	.203	●	●	●	—	●	—	●	—	—	—	—	—	—	—	—
SNMG150608RH	SNMG542RH	15,88	5/8	15,88	.625	6,35	1/4	0,8	1/32	6,35	.250	●	●	●	—	●	—	●	—	—	—	—	—	—	—	—
SNMG150612RH	SNMG543RH	15,88	5/8	15,88	.625	6,35	1/4	1,2	3/64	6,35	.250	●	●	●	—	●	—	●	—	—	—	—	—	—	—	—
SNMG150616RH	SNMG544RH	15,88	5/8	15,88	.625	6,35	1/4	1,6	1/16	6,35	.250	●	●	●	—	●	—	●	—	—	—	—	—	—	—	—
SNMG190608RH	SNMG642RH	19,05	3/4	19,05	.750	6,35	1/4	0,8	1/32	7,93	.313	●	●	●	—	●	—	—	—	—	—	—	—	—	—	—
SNMG190612RH	SNMG643RH	19,05	3/4	19,05	.750	6,35	1/4	1,2	3/64	7,93	.313	●	●	●	—	●	—	●	—	—	—	—	—	—	—	—
SNMG190616RH	SNMG644RH	19,05	3/4	19,05	.750	6,35	1/4	1,6	1/16	7,93	.313	●	●	●	—	●	—	●	—	—	—	—	—	—	—	—

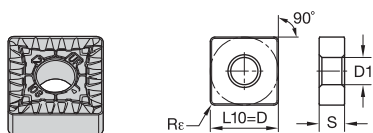


■ SNMG-UF

[illegible]

■ SNMG-UM

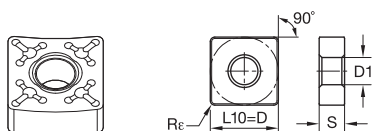
ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTR	TTH15
		D		L10		S		R _e		D1															
		mm	in	mm	in	mm	in	mm	in	mm	in														
SNMG120404UM	SNMG431UM	12,70	1/2	12,70	.500	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	●	●	●	-	-	-	-	-	-	-	-
SNMG120408UM	SNMG432UM	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	●	●	●	-	-	-	-	-	-	-	-
SNMG120412UM	SNMG433UM	12,70	1/2	12,70	.500	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	●	●	●	-	-	-	-	-	-	-	-



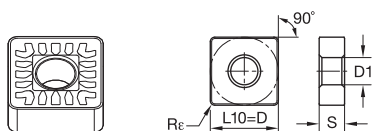
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- alternate choice

[illegible]

■ SNMG-UR

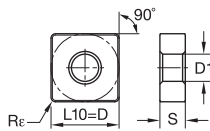
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■ SNMM-65

[illegible]

■ SNMM-SR

[illegible]

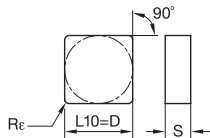


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- alternate choice

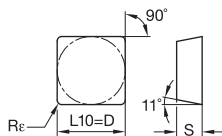
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■ **SNMP**

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS28PT	WU10HT	THM	TTR	TT115	
		D		L10		S		R _e		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
SNMP120408	SNMP432	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	●	●	●	-	-	●	●	-	-	-	-	-
SNMP120412	SNMP433	12,70	1/2	12,70	.500	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	●	●	●	-	-	●	●	-	-	-	-	-
SNMP150608	SNMP542	15,88	5/8	15,88	.625	6,35	1/4	0,8	1/32	6,35	.250	-	-	-	●	●	●	-	-	-	●	-	-	-	-	-
SNMP150612	SNMP543	15,88	5/8	15,88	.625	6,35	1/4	1,2	3/64	6,35	.250	-	-	-	●	●	●	-	-	-	●	-	-	-	-	-
SNMP150616	SNMP544	15,88	5/8	15,88	.625	6,35	1/4	1,6	1/16	6,35	.250	-	-	-	●	●	●	-	-	-	●	-	-	-	-	-
SNMP190616	SNMP644	19,05	3/4	19,05	.750	6,35	1/4	1,6	1/16	7,93	.313	-	-	-	●	●	●	-	-	-	-	-	-	-	-	-

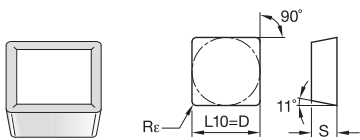


ISO catalog number	ANSI catalog number	D		L10		S		R _E		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS28PT	WU10HT	THM	TTR	TTI15
		mm	in	mm	in	mm	in	mm	in														
SNUN120408	SNU432	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	-	-	-	-	-	-	●	-	-	-	-	-	-	-
SNUN120412	SNU433	12,70	1/2	12,70	.500	4,76	3/16	1,2	3/64	-	-	-	-	-	-	●	-	-	-	-	-	-	-



■ SPG

ISO catalog number	ANSI catalog number	D		L10		S		R _E		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in														
SPGN090308	SPG322	9,53	3/8	9,53	.375	3,18	1/8	0,8	1/32	-	-	-	-	-	-	●	-	-	-	-	-	-	-
SPGN120308	SPG422	12,70	1/2	12,70	.500	3,18	1/8	0,8	1/32	-	-	-	-	-	-	●	-	-	-	-	-	-	-
SPGN120312	SPG423	12,70	1/2	12,70	.500	3,18	1/8	1,2	3/64	-	-	-	-	-	-	●	-	-	-	-	-	-	-

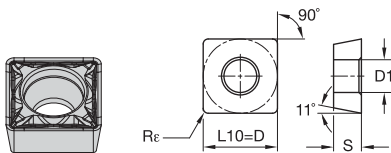


- first choice
- alternate choice

[illegible]

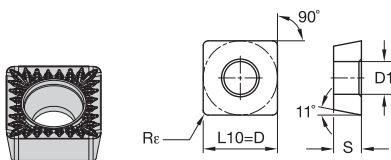
■ SPMR

ISO catalog number	ANSI catalog number	D		L10		S		Re		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTH45
		mm	in	mm	in	mm	in	mm	in															
SPMR090308	SPMR322	9,53	3/8	9,53	.375	3,18	1/8	0,8	1/32	-	-	●	-	-	-	-	●	-	-	-	-	-	-	-
SPMR120304	SPMR421	12,70	1/2	12,70	.500	3,18	1/8	0,4	1/64	●	-	●	-	-	-	-	●	-	-	-	-	-	-	-
SPMR120308	SPMR422	12,70	1/2	12,70	.500	3,18	1/8	0,8	1/32	●	-	●	-	-	-	-	●	-	-	-	-	-	-	-
SPMR120312	SPMR423	12,70	1/2	12,70	.500	3,18	1/8	1,2	3/64	-	-	●	-	-	-	-	●	-	-	-	-	-	-	-



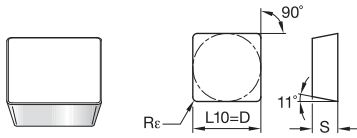
■ SPMT-FP

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTT	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
SPMT09T304FP	SPMT3251FP	9,53	3/8	9,53	.375	3,97	5/32	0,4	1/64	4,40	.173	●	●	-	-	●	-	-	●	-	-	-	-	-	-	-
SPMT09T308FP	SPMT3252FP	9,53	3/8	9,53	.375	3,97	5/32	0,8	1/32	4,40	.173	●	●	-	-	●	-	-	●	-	-	-	-	-	-	-



■ SPMT-MP

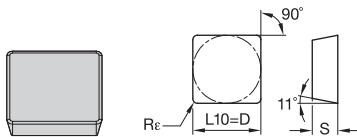
ISO catalog number	ANSI catalog number	D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
SPMT09T308MP	SPMT3252MP	9,53	3/8	9,53	.375	3,97	5/32	0,8	1/32	4,40	.173	-	●	-	●	-	-	-	●	-	-	-	-	-	-	-
SPMT120408MP	SPMT432MP	12,70	1/2	12,70	.500	4,76	3/16	0,8	1/32	5,50	.217	-	●	-	-	-	-	-	●	-	-	-	-	-	-	-



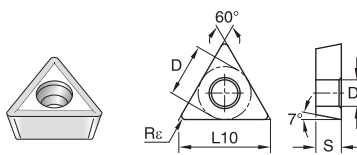
- first choice
- alternate choice

[illegible]

■ SPU

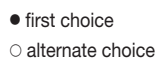
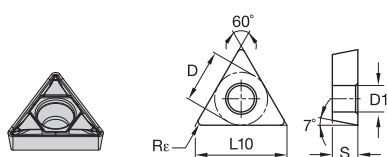
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■ SPU-T

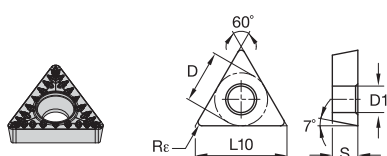
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■ TCMT

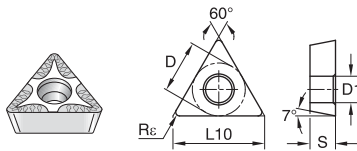
ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TMM	TTR	TT115
		D		L10		S		R _e		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
TCMT110202	TCMT21505	6,35	1/4	11,00	.433	2,38	3/32	0,2	.008	2,80	.110	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-
TCMT110204	TCMT2151	6,35	1/4	11,00	.433	2,38	3/32	0,4	1/64	2,80	.110	-	-	-	-	-	-	-	-	-	-	●	-	●	-	-
TCMT16T304	TCMT3251	9,53	3/8	16,50	.650	3,97	5/32	0,4	1/64	4,40	.173	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-
TCMT16T308	TCMT3252	9,53	3/8	16,50	.650	3,97	5/32	0,8	1/32	4,40	.173	-	-	-	-	-	-	-	-	-	-	●	-	●	-	-
TCMT220408	TCMT432	12,70	1/2	22,00	.866	4,76	3/16	0,8	1/32	5,50	.217	-	-	-	-	-	-	-	-	-	-	●	-	-	-	-

[illegible][illegible]

ISO catalog number	ANSI catalog number																									
		D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS28PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
TCMT110202FP	TCMT21505FP	6,35	1/4	11,00	.433	2,38	3/32	0,2	.008	2,90	.114	-	-	-	-	●	-	-	-	-	-	-	-	-	-	-
TCMT110204FP	TCMT2151FP	6,35	1/4	11,00	.433	2,38	3/32	0,4	1/64	2,80	.110	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-
TCMT110208FP	TCMT2152FP	6,35	1/4	11,00	.433	2,38	3/32	0,8	1/32	2,80	.110	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-
TCMT16T304FP	TCMT3251FP	9,53	3/8	16,50	.650	3,97	5/32	0,4	1/64	4,40	.173	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-
TCMT16T308FP	TCMT3252FP	9,53	3/8	16,50	.650	3,97	5/32	0,8	1/32	4,40	.173	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-
TCMT16T312FP	TCMT3253FP	9,53	3/8	16,50	.650	3,97	5/32	1,2	3/64	4,40	.173	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-
TCMT220408FP	TCMT432FP	12,70	1/2	22,00	.866	4,76	3/16	0,8	1/32	5,50	.217	●	●	-	-	●	-	-	●	-	-	-	-	-	-	-



ISO catalog number	ANSI catalog number	D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in															
TCMT110208MP	TCMT2152MP	6,35	1/4	11,00	.433	2,38	3/32	0,8	1/32	2,80	.110	-	●	-	-	-	-	-	●	-	-	-	-	-	-	-
TCMT16T304MP	TCMT3251MP	9,53	3/8	16,50	.650	3,97	5/32	0,4	1/64	4,40	.173	-	●	-	●	●	-	-	●	-	-	-	-	-	-	-
TCMT16T308MP	TCMT3252MP	9,53	3/8	16,50	.650	3,97	5/32	0,8	1/32	4,40	.173	●	●	-	●	●	-	-	●	-	-	-	-	-	-	-
TCMT16T312MP	TCMT3253MP	9,53	3/8	16,50	.650	3,97	5/32	1,2	3/64	4,40	.173	-	●	-	-	●	-	-	●	-	-	-	-	-	-	-

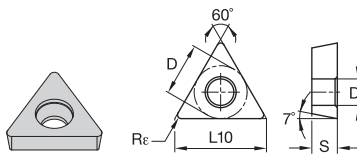


- first choice
- alternate choice

[illegible]

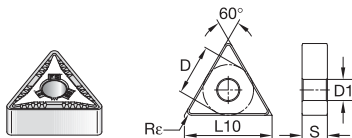
TCMT-MU

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS28PT	WU10HT	THM	TTM	TTR	TTI15
		D		L10		S		R _e		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
TCMT16T304MU	TCMT3251MU	9,53	3/8	16,50	.650	3,97	5/32	0,4	1/64	4,40	.173	●	●	-	-	●	-	-	●	-	-	-	-	-	-	-
TCMT16T308MU	TCMT3252MU	9,53	3/8	16,50	.650	3,97	5/32	0,8	1/32	4,40	.173	●	●	-	-	●	-	-	●	●	-	-	-	-	-	-



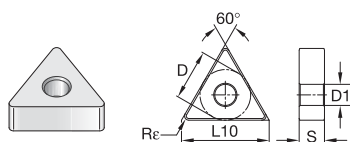
TCMW

ISO catalog number	ANSI catalog number																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
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■ TNGG-FS

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT1H5	
		D		L10		S		R _e		D1																	
		mm	in	mm	in	mm	in	mm	in	mm	in																
TNGG160404FS	TNGG331FS	9,53	3/8	16,50	.650	4,76	3/16	0,4	1/64	3,81	.150	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-	-
TNGG220408FS	TNGG432FS	12,70	1/2	22,00	.866	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-

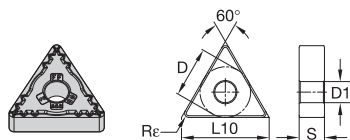


- first choice
- alternate choice

[illegible]

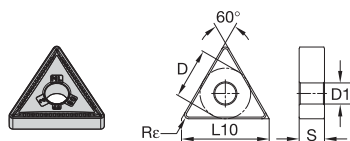
■ **TNMA**

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTH5
		D		L10		S		Rε		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
TNMA160408	TNMA332	9,53	3/8	16,50	.650	4,76	3/16	0,8	1/32	3,81	.150	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
TNMA160412	TNMA333	9,53	3/8	16,50	.650	4,76	3/16	1,2	3/64	3,81	.150	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
TNMA160416	TNMA334	9,53	3/8	16,50	.650	4,76	3/16	1,6	1/16	3,81	.150	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-
TNMA220408	TNMA432	12,70	1/2	22,00	.866	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
TNMA220412	TNMA433	12,70	1/2	22,00	.866	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
TNMA220416	TNMA434	12,70	1/2	22,00	.866	4,76	3/16	1,6	1/16	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
TNMA270616	TNMA544	15,88	5/8	27,50	1.083	6,35	1/4	1,6	1/16	6,35	.250	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-



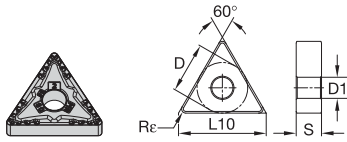
■ TNMG-FF

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-
TNMG110304FF	TNMG221FF	6,35	1/4	11,00	.433	3,18	1/8	0,4	1/64	2,26	.089	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-
TNMG110308FF	TNMG222FF	6,35	1/4	11,00	.433	3,18	1/8	0,8	1/32	2,26	.089	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-
TNMG160404FF	TNMG331FF	9,53	3/8	16,50	.650	4,76	3/16	0,4	1/64	3,81	.150	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-
TNMG160408FF	TNMG332FF	9,53	3/8	16,50	.650	4,76	3/16	0,8	1/32	3,81	.150	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-
TNMG160412FF	TNMG333FF	9,53	3/8	16,50	.650	4,76	3/16	1,2	3/64	3,81	.150	●	-	-	-	●	-	-	●	-	-	-	-	-	-	-



■ TNMG-ML

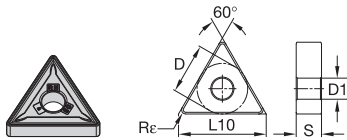
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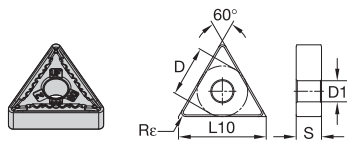
- first choice
- alternate choice

P																					
M																					
K																					
N																					
S																					
H																					

■ TNMG-MR

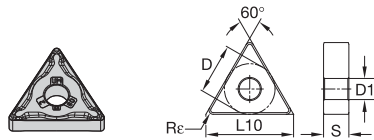
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■ TNMG-RH

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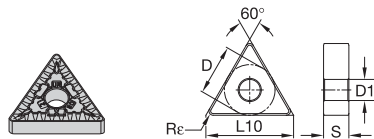
■ TNMG-UF

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		D		L10		S		Re		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
TNMG160404UF	TNMG331UF	9,53	3/8	16,50	.650	4,76	3/16	0,4	1/64	3,81	.150	-	-	-	●	●	-	-	-	●	-	-	-	-	-	-
TNMG160408UF	TNMG332UF	9,53	3/8	16,50	.650	4,76	3/16	0,8	1/32	3,81	.150	●	-	-	●	●	-	-	-	●	-	-	-	-	-	-
TNMG160412UF	TNMG333UF	9,53	3/8	16,50	.650	4,76	3/16	1,2	3/64	3,81	.150	-	-	-	●	●	-	-	-	●	-	-	-	-	-	-
TNMG220404UF	TNMG431UF	12,70	1/2	22,00	.866	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	●	●	-	-	-	●	-	-	-	-	-	-
TNMG220408UF	TNMG432UF	12,70	1/2	22,00	.866	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	●	●	-	-	-	●	-	-	-	-	-	-



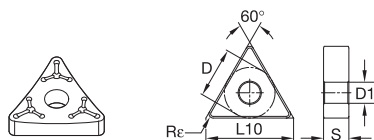
TNMG-UM

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
		mm	in	mm	in	mm	in	mm	in	mm	in															
TNMG160404UM	TNMG331UM	9,53	3/8	16,50	.650	4,76	3/16	0,4	1/64	3,81	.150	-	-	-	●	●	●	-	-	●	●	●	-	-	-	-
TNMG160408UM	TNMG332UM	9,53	3/8	16,50	.650	4,76	3/16	0,8	1/32	3,81	.150	-	-	-	●	●	●	-	-	●	●	●	-	-	-	-
TNMG160412UM	TNMG333UM	9,53	3/8	16,50	.650	4,76	3/16	1,2	3/64	3,81	.150	-	-	-	●	●	●	-	-	●	●	●	-	-	-	-
TNMG160416UM	TNMG334UM	9,53	3/8	16,50	.650	4,76	3/16	1,6	1/16	3,81	.150	-	-	-	●	●	●	-	-	●	●	●	-	-	-	-
TNMG220404UM	TNMG431UM	12,70	1/2	22,00	.866	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	●	●	●	-	-	●	●	●	-	-	-	-
TNMG220408UM	TNMG432UM	12,70	1/2	22,00	.866	4,76	3/16	0,8	1/32	5,16	.203	●	-	-	●	●	●	-	-	●	●	●	-	-	-	-
TNMG220412UM	TNMG433UM	12,70	1/2	22,00	.866	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	●	●	●	-	-	●	●	●	-	-	-	-



TNMG-UR

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
		mm	in	mm	in	mm	in	mm	in	mm	in															
TNMG160408UR	TNMG332UR	9,53	3/8	16,50	.650	4,76	3/16	0,8	1/32	3,81	.150	●	●	●	●	●	-	-	●	●	●	-	-	-	-	-
TNMG160412UR	TNMG333UR	9,53	3/8	16,50	.650	4,76	3/16	1,2	3/64	3,81	.150	●	●	-	●	●	-	-	●	●	●	-	-	-	-	-
TNMG160416UR	TNMG334UR	9,53	3/8	16,50	.650	4,76	3/16	1,6	1/16	3,81	.150	●	-	-	●	●	-	-	●	●	●	-	-	-	-	-
TNMG220408UR	TNMG432UR	12,70	1/2	22,00	.866	4,76	3/16	0,8	1/32	5,16	.203	●	●	●	●	●	-	-	●	●	●	-	-	-	-	-
TNMG220412UR	TNMG433UR	12,70	1/2	22,00	.866	4,76	3/16	1,2	3/64	5,16	.203	●	●	●	●	●	-	-	●	●	●	-	-	-	-	-
TNMG220416UR	TNMG434UR	12,70	1/2	22,00	.866	4,76	3/16	1,6	1/16	5,16	.203	●	●	-	●	●	-	-	●	●	●	-	-	-	-	-
TNMG270612UR	TNMG543UR	15,88	5/8	27,50	1.083	6,35	1/4	1,2	3/64	6,35	.250	●	●	-	●	●	-	-	●	●	●	-	-	-	-	-
TNMG270616UR	TNMG544UR	15,88	5/8	27,50	1.083	6,35	1/4	1,6	1/16	6,35	.250	●	●	-	●	●	-	-	●	●	●	-	-	-	-	-

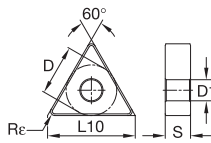


TNMM-65

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
		mm	in	mm	in	mm	in	mm	in	mm	in															
TNMM16040865	TNMM33265	9,53	3/8	16,50	.650	4,76	3/16	0,8	1/32	3,81	.150	-	●	●	-	-	-	-	-	-	-	-	-	-	-	-
TNMM16041265	TNMM33365	9,53	3/8	16,50	.650	4,76	3/16	1,2	3/64	3,81	.150	-	-	●	-	-	-	-	-	-	-	-	-	-	-	-
TNMM22040865	TNMM43265	12,70	1/2	22,00	.866	4,76	3/16	0,8	1/32	5,16	.203	●	●	●	-	-	-	-	-	-	-	-	-	-	-	-
TNMM22041265	TNMM43365	12,70	1/2	22,00	.866	4,76	3/16	1,2	3/64	5,16	.203	-	●	●	●	-	-	-	-	-	-	-	-	-	-	-
TNMM22041665	TNMM43465	12,70	1/2	22,00	.866	4,76	3/16	1,6	1/16	5,16	.203	●	●	-	●	●	-	-	-	-	-	-	-	-	-	-

● first choice
○ alternate choice

P	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
M	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
K	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
N	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
S	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
H	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

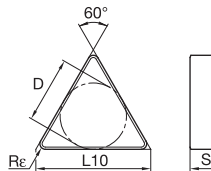
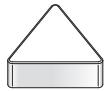


- first choice
- alternate choice

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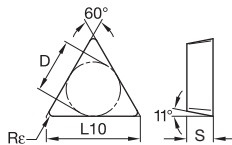
■ **TNMP**

ISO catalog number	ANSI catalog number																								
		D		L10		S		R _e		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS28PT	WU10HT	THM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in														
TNMP160404	TNMP331	9,53	3/8	16,50	.650	4,76	3/16	0,4	1/64	3,81	.150	-	-	-	●	●	●	-	●	-	-	-	-	-	-
TNMP160408	TNMP332	9,53	3/8	16,50	.650	4,76	3/16	0,8	1/32	3,81	.150	-	-	-	●	●	●	-	●	●	-	-	-	-	-
TNMP160412	TNMP333	9,53	3/8	16,50	.650	4,76	3/16	1,2	3/64	3,81	.150	-	-	-	●	●	●	-	●	●	-	-	-	-	-
TNMP220404	TNMP431	12,70	1/2	22,00	.866	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	●	●	●	-	●	-	-	-	-	-	-
TNMP220408	TNMP432	12,70	1/2	22,00	.866	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	●	●	●	-	●	●	-	-	-	-	-
TNMP220412	TNMP433	12,70	1/2	22,00	.866	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	●	●	●	-	●	●	-	-	-	-	-



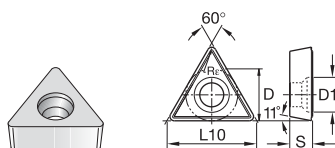
 TNU

ISO catalog number	ANSI catalog number	D		L10		S		R _e		D1		WP15CT	WP25CT	WP35CT	WP15CT	WM25CT	WM35CT	WM05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTH5
		mm	in	mm	in	mm	in	mm	in	mm	in	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-
TNUN160408	TNU332	9,53	3/8	16,50	.650	4,76	3/16	0,8	1/32	—	—	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-



■ TPG

ISO catalog number	ANSI catalog number	D		L10		S		R _ε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in	-	-	-	-	-	-	-	●	-	-	-	-	-	-
TPGN110308	TPG222	6,35	1/4	11,00	.433	3,18	1/8	0,8	1/32	—	—	-	-	-	-	-	-	-	●	-	-	-	-	-	-
TPGN160308	TPG322	9,53	3/8	16,50	.650	3,18	1/8	0,8	1/32	—	—	-	-	-	-	-	-	-	●	-	-	-	-	-	-

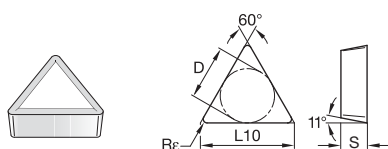


- first choice
- alternate choice

[illegible]

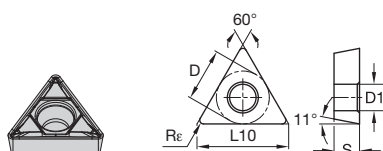
■ TPGA

ISO catalog number	ANSI catalog number	D		L10		S		R _E		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		mm	in	mm	in	mm	in	mm	in	mm	in	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-
TPGA110204	TPGA2151	6,35	1/4	11,00	.433	2,38	3/32	0,4	1/64	2,80	.110	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-
TPGA110208	TPGA2152	6,35	1/4	11,00	.433	2,38	3/32	0,8	1/32	2,80	.110	-	-	-	-	-	-	-	-	-	-	-	●	-	-	-



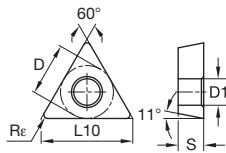
■ **TPMR**

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		D		L10		S		Rε		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
TPMR110304	TPMR221	6,35	1/4	11,00	.433	3,18	1/8	0,4	1/64	—	—	●	-	●	-	-	-	-	-	-	-	-	-	-	-	-
TPMR110308	TPMR222	6,35	1/4	11,00	.433	3,18	1/8	0,8	1/32	—	—	●	-	●	-	-	-	-	●	-	-	-	-	-	-	-
TPMR160304	TPMR321	9,53	3/8	16,50	.650	3,18	1/8	0,4	1/64	—	—	●	-	●	-	-	-	-	●	-	-	-	-	-	-	-
TPMR160308	TPMR322	9,53	3/8	16,50	.650	3,18	1/8	0,8	1/32	—	—	●	-	●	-	-	-	-	●	-	-	-	-	-	-	-
TPMR160312	TPMR323	9,53	3/8	16,50	.650	3,18	1/8	1,2	3/64	—	—	●	-	●	-	-	-	-	●	-	-	-	-	-	-	-



■ TPMT-FP

[illegible]

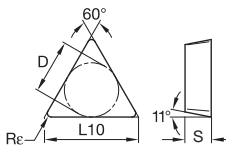
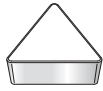


- first choice
- alternate choice

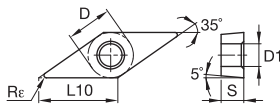
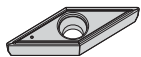
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■ TPMT-MP

ISO catalog number	ANSI catalog number											WP15CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTR	TTH5
		D		L10		S		R _e		D1														
		mm	in	mm	in	mm	in	mm	in	mm	in													
TPMT110208MP	TPMT2152MP	6,35	1/4	11,00	.433	2,38	3/32	0,8	1/32	2,80	.110	-	●	-	-	-	●	-	-	-	-	-	-	-
TPMT16T308MP	TPMT3252MP	9,53	3/8	16,50	.650	3,97	5/32	0,8	1/32	4,40	.173	-	●	-	-	-	●	-	-	-	-	-	-	-
TPMT16T312MP	TPMT3253MP	9,53	3/8	16,50	.650	3,97	5/32	1,2	3/64	4,40	.173	-	●	-	-	-	●	-	-	-	-	-	-	-

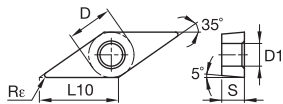


■ TPU

[illegible]

VBMT

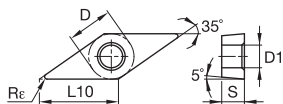
[illegible]



- first choice
- alternate choice

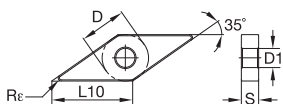
P	Blue	Black	Black	Black	White	White	White	White	White	White	White	White	White	White	Black	Black	Black
M	Yellow			White	Black	Black			White	Black	Black	Black			Black		Black
K	Red	White	White					Black	Black	White	White			Black			
N	Green									White	White	White	Black				
S	Orange					White				Black	Black	Black	Black				
H	Grey													Black			

■ VBMT-FP

[illegible]

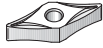
■ VBMT-MP

ISO catalog number	ANSI catalog number	D		L10		S		R _E		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	TMM	TTM	TTR	TTM _E
		mm	in	mm	in	mm	in	mm	in	mm	in															
VBMT160404MP	VBMT331MP	9,53	3/8	16,61	.654	4,76	3/16	0,4	1/64	4,40	.173	-	●	-	-	●	-	-	●	-	-	-	-	-	-	-
VBMT160408MP	VBMT332MP	9,53	3/8	16,61	.654	4,76	3/16	0,8	1/32	4,40	.173	-	●	-	-	●	-	-	●	-	-	-	-	-	-	-

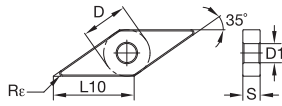


■ VNGG-FS

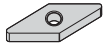
ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15
		D		L10		S		Rε		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
VNGG160402FS	VNGG3305FS	9,53	3/8	16,61	.654	4,76	3/16	0,2	.008	3,81	.150	-	-	-	-	-	-	-	●	-	●	-	-	-	-	-
VNGG160401FS	VNGG330FS	9,53	3/8	16,61	.654	4,76	3/16	0,1	.004	3,81	.150	-	-	-	-	-	-	-	●	-	●	-	-	-	-	-
VNGG160404FS	VNGG331FS	9,53	3/8	16,61	.654	4,76	3/16	0,4	1/64	3,81	.150	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-
VNGG160408FS	VNGG332FS	9,53	3/8	16,61	.654	4,76	3/16	0,8	1/32	3,81	.150	-	-	-	-	-	-	-	●	●	●	-	-	-	-	-



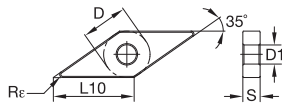
VNGP



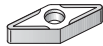
- first choice
- alternate choice

[illegible][illegible]

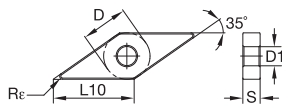
VNMA



ISO catalog number	ANSI catalog number	D		L10		S		R _E		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI ₅
		mm	in	mm	in	mm	in	mm	in	mm	in	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-
VNMA160408	VNMA332	9,53	3/8	16,61	.654	4,76	3/16	0,8	1/32	3,81	.150	-	-	-	-	-	-	●	●	-	-	-	-	-	-	-



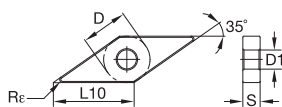
VNMG



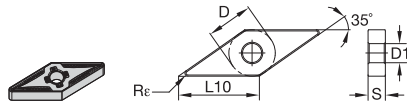
ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTR	TTH5	
		D		L10		S		R _e		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
VNMG12T304	VNMG12T304	7,14	9/32	12,45	.490	3,97	5/32	0,4	1/64	3,60	.142	-	-	-	-	-	-	-	●	●	-	-	-	-	-	-
VNMG12T308	VNMG12T308	7,14	9/32	12,45	.490	3,97	5/32	0,8	1/32	3,65	.144	-	-	-	-	-	-	●	●	●	-	-	-	-	-	-



■ VNMG-FF

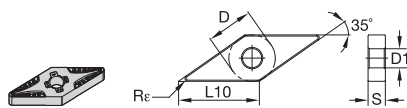


ISO catalog number	ANSI catalog number	D		L10		S		R _E		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in															
VNMG160404FF	VNMG331FF	9,53	3/8	16,61	.654	4,76	3/16	0,4	1/64	3,81	.150	●	-	-	-	●	-	-	-	●	-	-	-	-	-	-
VNMG160408FF	VNMG332FF	9,53	3/8	16,61	.654	4,76	3/16	0,8	1/32	3,81	.150	●	-	-	-	●	-	-	-	●	-	-	-	-	-	-



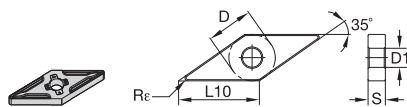
VNMG-ML

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
		mm	in	mm	in	mm	in	mm	in	mm	in															
VNMG160404ML	VNMG331ML	9,53	3/8	16,61	.654	4,76	3/16	0,4	1/64	3,81	.150	●	●	-	-	-	-	●	●	-	-	-	-	-	-	-
VNMG160408ML	VNMG332ML	9,53	3/8	16,61	.654	4,76	3/16	0,8	1/32	3,81	.150	●	●	-	-	-	-	●	●	-	-	-	-	-	-	-



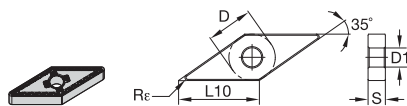
VNMG-MR

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
		mm	in	mm	in	mm	in	mm	in	mm	in															
VNMG160408MR	VNMG332MR	9,53	3/8	16,61	.654	4,76	3/16	0,8	1/32	3,81	.150	●	●	●	-	-	-	-	-	-	-	-	-	-	-	-



VNMG-RH

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15
		mm	in	mm	in	mm	in	mm	in	mm	in															
VNMG160408RH	VNMG332RH	9,53	3/8	16,61	.654	4,76	3/16	0,8	1/32	3,81	.150	●	●	●	-	-	-	-	-	-	-	-	-	-	-	-
VNMG220408RH	VNMG432RH	12,70	1/2	22,14	.872	4,76	3/16	0,8	1/32	5,16	.203	●	●	●	-	-	-	-	-	-	-	-	-	-	-	-
VNMG220412RH	VNMG433RH	12,70	1/2	22,14	.872	4,76	3/16	1,2	3/64	5,16	.203	●	●	●	-	-	-	-	-	-	-	-	-	-	-	-

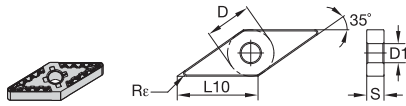


VNMG-UF

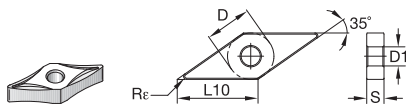
ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TTI15	
		mm	in	mm	in	mm	in	mm	in	mm	in																
VNMG160404UF	VNMG331UF	9,53	3/8	16,61	.654	4,76	3/16	0,4	1/64	3,81	.150	-	-	-	●	●	-	-	-	●	-	-	-	-	-	-	-
VNMG160408UF	VNMG332UF	9,53	3/8	16,61	.654	4,76	3/16	0,8	1/32	3,81	.150	●	-	-	●	●	-	-	-	●	-	-	-	-	-	-	-

● first choice
○ alternate choice

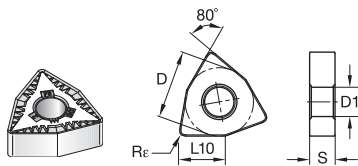
P	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
M	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
K	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
N	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
S	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
H	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○


■ VNMG-UR

ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in															
VNMG160408UR	VNMG332UR	9,53	3/8	16,61	.654	4,76	3/16	0,8	1/32	3,81	.150	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
VNMG160412UR	VNMG333UR	9,53	3/8	16,61	.654	4,76	3/16	1,2	3/64	3,81	.150	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●


■ VNMP

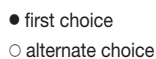
ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in															
VNMP160404	VNMP331	9,53	3/8	16,61	.654	4,76	3/16	0,4	1/64	3,81	.150	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-
VNMP160408	VNMP332	9,52	3/8	16,61	.654	4,76	3/16	0,8	1/32	3,81	.150	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-


■ WNGG-FS

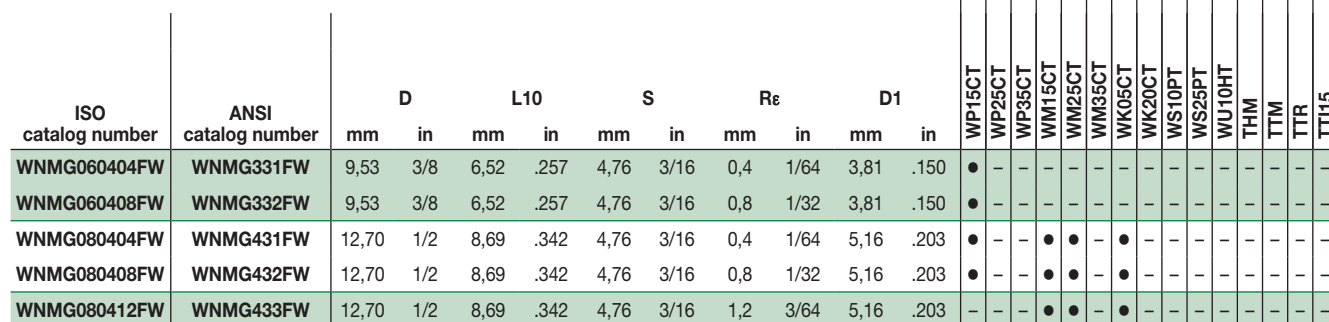
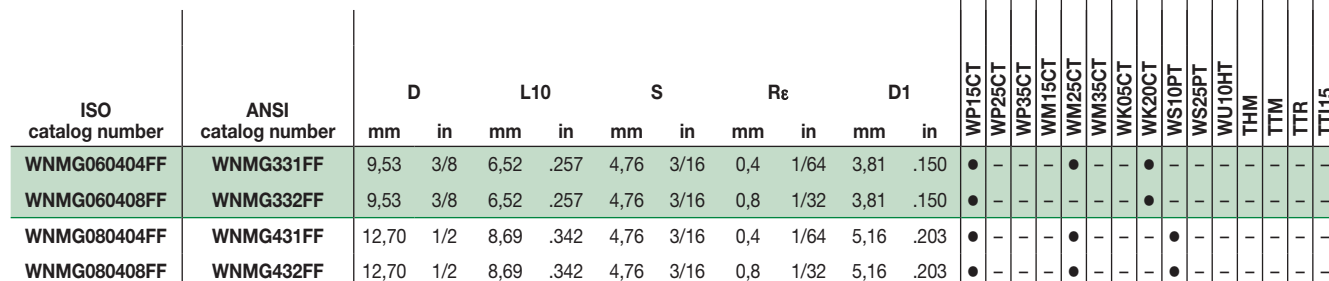
ISO catalog number	ANSI catalog number	D		L10		S		Rε		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT115
		mm	in	mm	in	mm	in	mm	in	mm	in															
WNGG080404FS	WNGG431FS	12,70	1/2	8,69	.342	4,76	3/16	0,4	1/64	5,16	.203	-	-	-	-	-	-	-	●	●	●	●	-	-	-	-
WNGG080408FS	WNGG432FS	12,70	1/2	8,69	.342	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	-	-	●	●	●	●	-	-	-	-

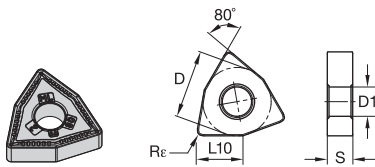
P	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
M	●	●	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
K	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
N	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
S	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
H	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

● first choice
○ alternate choice



ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WN15CT	WN25CT	WN35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTT	TT15	
		D		L10		S		R _e		D1																	
		mm	in	mm	in	mm	in	mm	in	mm	in																
WNMA060408	WNMA332	9,53	3/8	6,52	.257	4,76	3/16	0,8	1/32	3,81	.150	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
WNMA060412	WNMA333	9,53	3/8	6,52	.257	4,76	3/16	1,2	3/64	3,81	.150	-	-	-	-	-	-	●	-	-	-	-	-	-	-	-	-
WNMA080408	WNMA432	12,70	1/2	8,69	.342	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
WNMA080412	WNMA433	12,70	1/2	8,69	.342	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-
WNMA080416	WNMA434	12,70	1/2	8,69	.342	4,76	3/16	1,6	1/16	5,16	.203	-	-	-	-	-	●	●	-	-	-	-	-	-	-	-	-



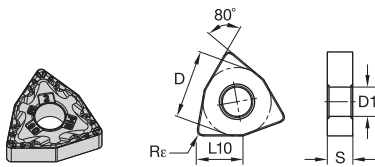


- first choice
- alternate choice

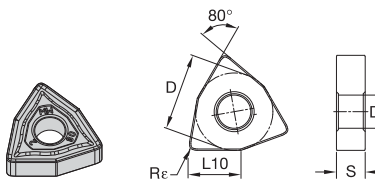
P																	
M																	
K																	
N																	
S																	
H																	

■ WNMG-ML

ISO catalog number	ANSI catalog number																									
		D		L10		S		R _e		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTM	TTR	TT15	
WNMG060404ML	WNMG331ML	9,53	3/8	6,52	.257	4,76	3/16	0,4	1/64	3,81	.150	●	-	-	-	-	●	●	-	-	-	-	-	-	-	-
WNMG060408ML	WNMG332ML	9,53	3/8	6,52	.257	4,76	3/16	0,8	1/32	3,81	.150	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-
WNMG080404ML	WNMG431ML	12,70	1/2	8,69	.342	4,76	3/16	0,4	1/64	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-
WNMG080408ML	WNMG432ML	12,70	1/2	8,69	.342	4,76	3/16	0,8	1/32	5,16	.203	●	●	-	-	-	●	●	-	-	-	-	-	-	-	-

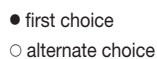


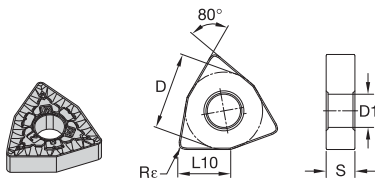
■ WNMG-MR

[illegible]

■ WNMG-MW

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	THM	TTR	TTI15
		D		L10		S		Rε		D1															
		mm	in	mm	in	mm	in	mm	in	mm	in														
WNMG060408MW	WNMG332MW	9,53	3/8	6,52	.257	4,76	3/16	0,8	1/32	3,81	.150	●	●	-	-	-	-	-	-	-	-	-	-	-	-
WNMG080408MW	WNMG432MW	12,70	1/2	8,69	.342	4,76	3/16	0,8	1/32	5,16	.203	●	●	-	●	-	●	-	-	-	-	-	-	-	-
WNMG080412MW	WNMG433MW	12,70	1/2	8,69	.342	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	●	-	●	-	-	-	-	-	-	-	-

[illegible][illegible]74

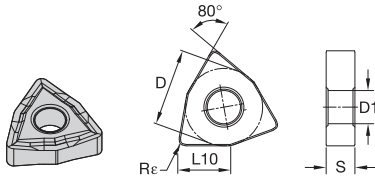


- first choice
- alternate choice

[illegible]

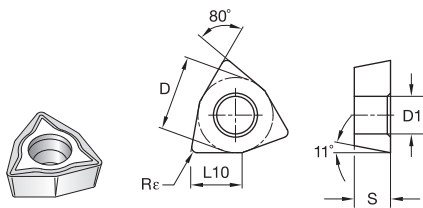
■ WNMG-UR

		D		L10		S		R _e		D1		WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS25PT	WU10HT	TUM	TTM	TTR	TTI15
ISO catalog number	ANSI catalog number	mm	in	mm	in	mm	in	mm	in	mm	in															
WNMG060408UR	WNMG332UR	9,53	3/8	6,52	.257	4,76	3/16	0,8	1/32	3,81	.150	●	●	●	●	●	-	●	●	●	●	-	-	-	-	-
WNMG060412UR	WNMG333UR	9,53	3/8	6,52	.257	4,76	3/16	1,2	3/64	3,81	.150	●	●	-	-	-	-	●	-	-	-	-	-	-	-	-
WNMG080408UR	WNMG432UR	12,70	1/2	8,69	.342	4,76	3/16	0,8	1/32	5,16	.203	●	●	●	●	●	●	●	●	-	-	-	-	-	-	-
WNMG080412UR	WNMG433UR	12,70	1/2	8,69	.342	4,76	3/16	1,2	3/64	5,16	.203	●	●	●	●	●	-	●	●	-	-	-	-	-	-	-
WNMG080416UR	WNMG434UR	12,70	1/2	8,69	.342	4,76	3/16	1,6	1/16	5,16	.203	●	●	●	-	●	-	●	-	-	-	-	-	-	-	-



WNMP

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS28PT	WU10HT	THM	TTM	TTR	TTI15
		D		L10		S		R _E		D1																
		mm	in	mm	in	mm	in	mm	in	mm	in															
WNMP080408	WNMP432	12,70	1/2	8,69	.342	4,76	3/16	0,8	1/32	5,16	.203	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-
WNMP080412	WNMP433	12,70	1/2	8,69	.342	4,76	3/16	1,2	3/64	5,16	.203	-	-	-	-	-	-	-	●	-	-	-	-	-	-	-



■ WPMT-FP

ISO catalog number	ANSI catalog number											WP15CT	WP25CT	WP35CT	WM15CT	WM25CT	WM35CT	WK05CT	WK20CT	WS10PT	WS28PT	WU10HT	THM	TTR	TTI15
		D		L10		S		R _E		D1															
		mm	in	mm	in	mm	in	mm	in	mm	in														
WPMTS3T104FP	WPMT15121FP	4,76	3/16	3,25	.128	1,98	5/64	0,4	1/64	2,15	.085	–	●	–	–	●	–	–	–	–	–	–	–	–	–
WPMT040204FP	WPMT2151FP	6,35	1/4	4,34	.171	2,38	3/32	0,4	1/64	2,80	.110	–	●	–	–	–	–	–	–	–	–	–	–	–	–
WPMT06T304FP	WPMT3251FP	9,53	3/8	6,52	.257	3,97	5/32	0,4	1/64	4,40	.173	●	–	–	●	●	–	–	–	–	–	–	–	–	–
WPMT06T308FP	WPMT3252FP	9,53	3/8	6,52	.257	3,97	5/32	0,8	1/32	4,40	.173	●	●	–	–	●	–	–	–	–	–	–	–	–	–